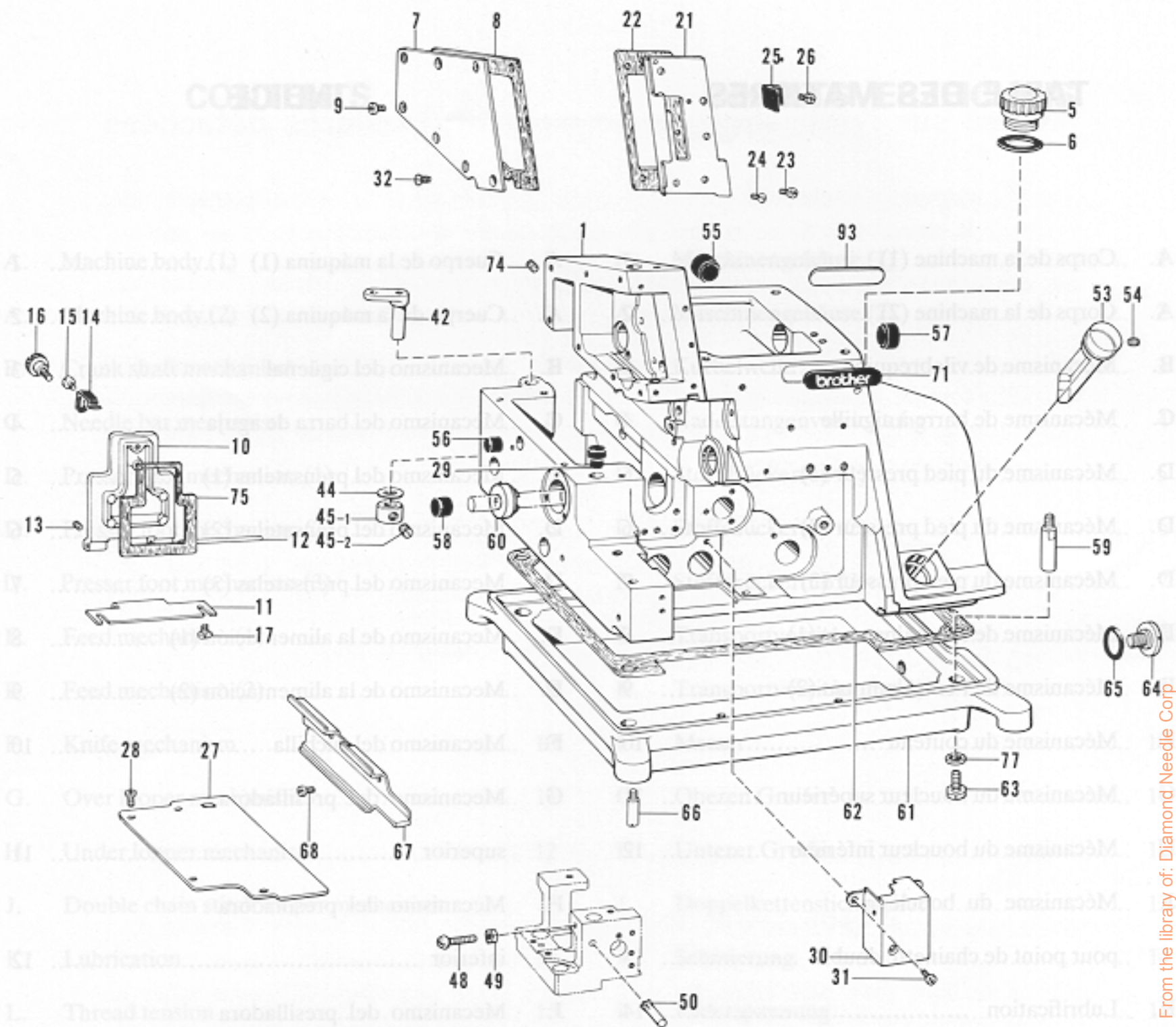


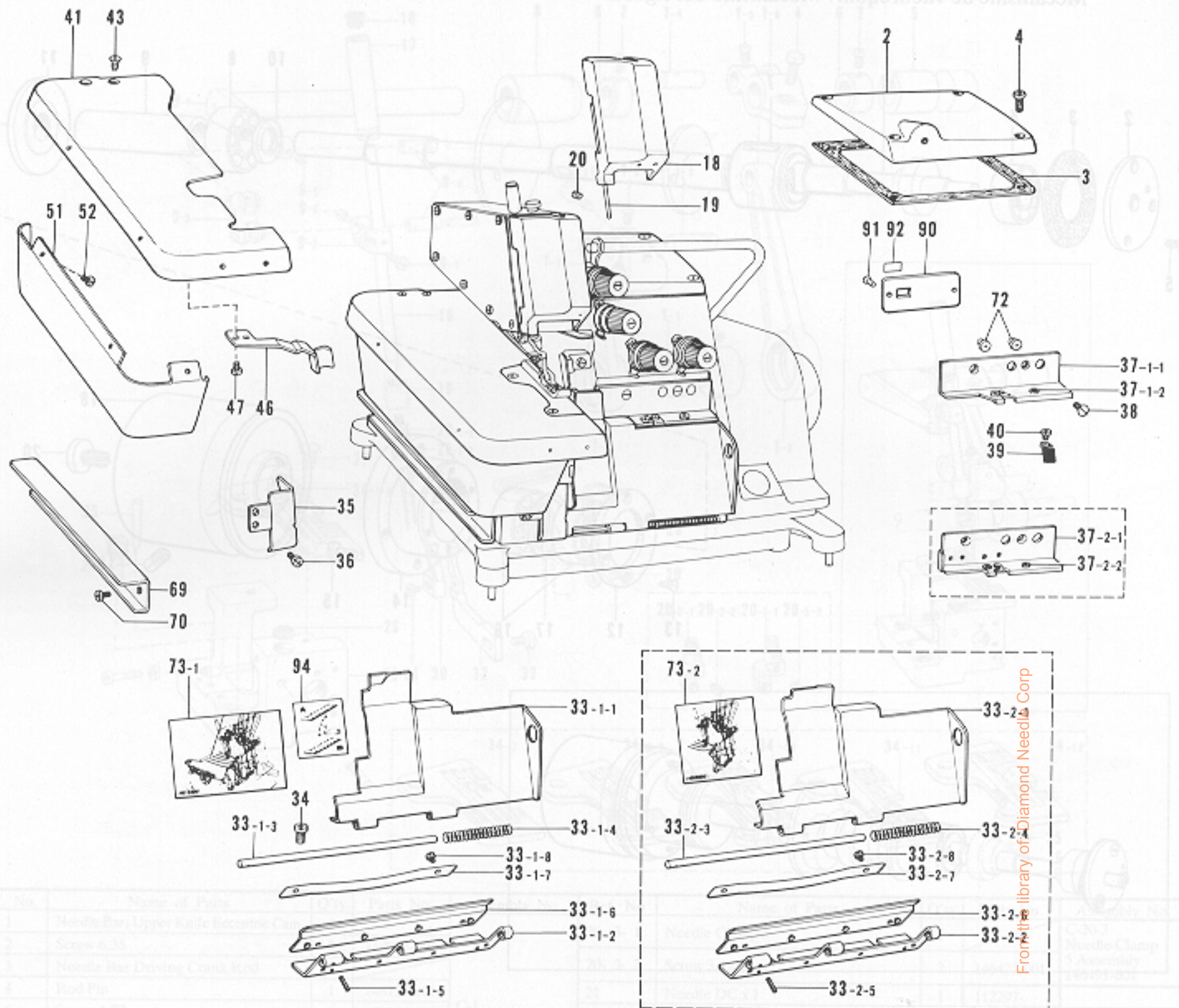
A. Machine body (1) / Maschinengehäuse (1)
 Corps de la machine (1) / Cuerpo de la máquina (1)



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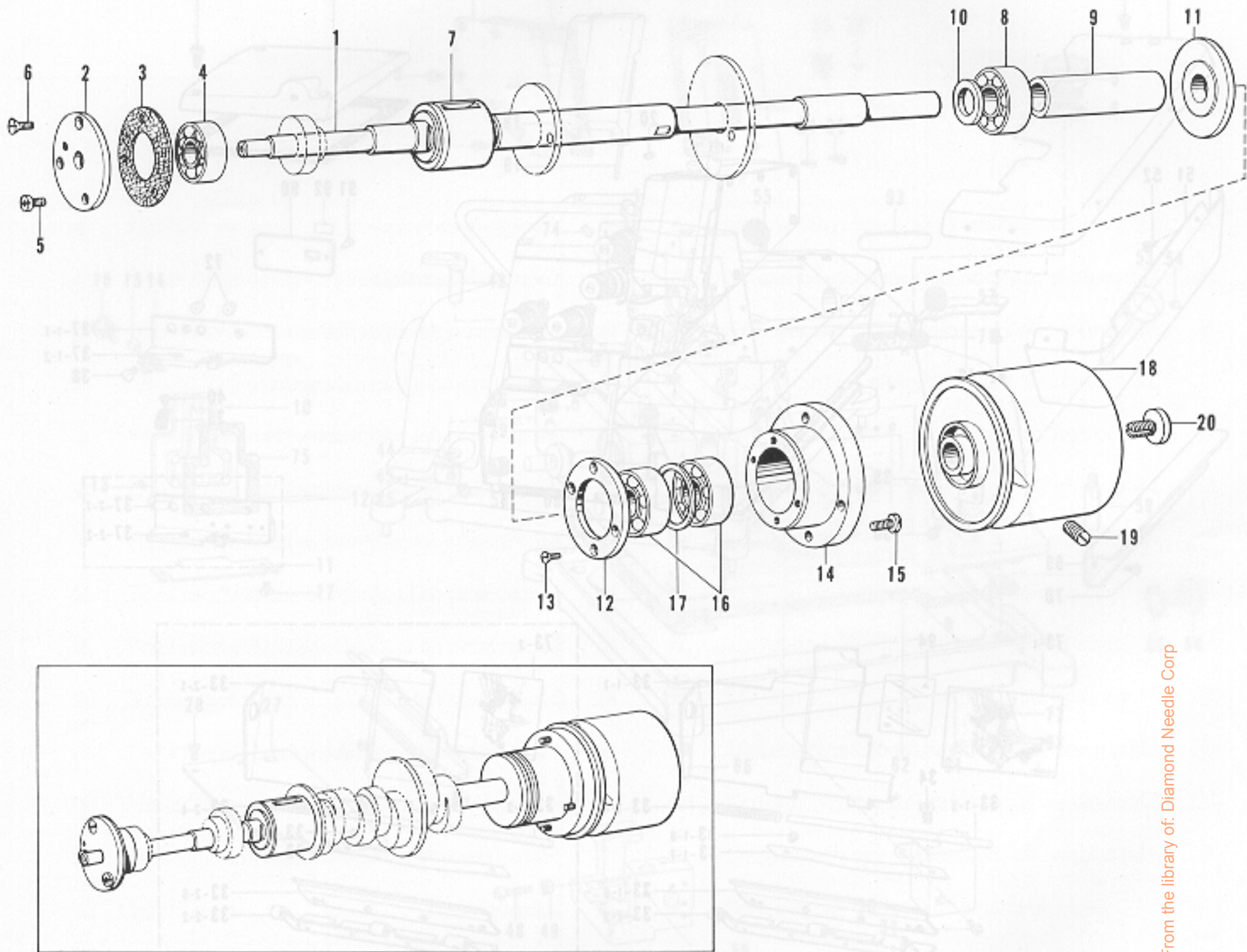
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Machine Body	1			44	Washer	1	141183-000	
5	Cap For Oil Feeding Hole	1	146421-000		45- 1	Set Collar	1		A-45
6	Packing	1	113589-001		45- 2	Screw 6.35	2	101706-001	Collar Assembly
7	Cover For Needle Driving Mechanism	1	148067-001		48	Screw 357 - 40 x 14	1	062671-412	
8	Packing	1	148068-000		49	Nut 3.57	1	021670-202	
9	Screw 437 - 40 x 7	6	062680-716		50	Pin	1	117608-001	
10	Cover For Feed Mechanism (B)	1	148069-001		53	Oil Gauge	1	148084-001	
11	Feed Mechanism Cover Hinge	1	148070-001		54	Screw 4.37	1	014680-422	
12	Hinge Shaft	1	148071-000		55	Oil Cap	1	140066-001	
13	Screw 3.18	1	146427-001		56	Oil Cap	1	146315-000	
14	Stopper Spring	1	148072-001		57	Oil Cap	1	140066-001	
15	Screw 357 - 40 x 6	1	062670-612		58	Oil Cap	1	140065-001	
16	Screw 3.57	1	129984-002		59	Machine Body Leg	4	148085-001	
17	Screw 437 - 40 x 7	2	062680-712		60	Bushing	1	148086-000	
21	Face Plate	1	148074-001		61	Oil reservoir	1	148087-001	
22	Packing	1	148075-000		62	Packing	1	148088-000	
23	Screw 357 - 40 x 6	1	062670-612		63	Bolt 6.35 x 16	4	017771-612	
24	Screw 3.57	1	102843-004		64	Screw 9.52	1	110641-002	
25	Stopper Spring	1	140041-001		65	"O" Ring	1	109203-001	
26	Screw 357 - 40 x 6	1	062670-612		66	Set Pin For Cushion	4	140077-001	
27	Cover For Feed Mechanism (A)	1	148076-001		67	Cloth Guide (L)	1	148089-001	
28	Screw 357 - 40 x 6	4	062670-612		68	Screw 357 - 40 x 6	2	062670-612	
29	Cloth Plate Cushion	1	148077-001		71	Name Plate	1		
30	Inside Cover	1	148078-001		74	Screw 5.95	2	013760-612	
31	Screw 357 - 40 x 6	2	062670-612		75	Packing	1	148859-000	
32	Screw 4.37	1	100032-003		77	Washer	4	159476-000	
42	Cloth Plate Supporter	1	143374-001		93	Parts Book Number Plate	1		

A. Machine body (2) / Maschinengehäuse (2)
 Corps de la machine (2) / Cuerpo de la máquina (2)



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
2	Top Cover	1	148065-001		37- 1- 1	Supporter For Front Cover	1		A-37-1 Supporter For Front Cover Assembly 146444-001
3	Packing	1	148066-000		37- 1- 2	Thread Bushing	2	146924-000	
4	Screw 437 - 40 x 14	4	062681-412		37- 2- 1	Supporter For Front Cover	1		A-37-2 Supporter For Front Cover Assembly (Binding) 147367-001
18	Face Plate Cover	1	148073-001		37- 2- 2	Thread Bushing	2	146924-000	
19	Pin For Face Plate	1	146426-000		38	Screw 4.37	2	117160-001	
20	Screw 3.18	1	146427-001		39	Stopper Spring For Front Cover	1	146446-001	
33- 1- 1	Front Cover	1		A-33-1 Front Cover Assembly 148987-001	40	Screw 357 - 40 x 4	1	062670-412	
33- 1- 2	Front Cover Hinge	1	146440-001		41	Cloth Plate	1	148082-001	
33- 1- 3	Shaft for Front Cover	1	146441-000		43	Screw 4.37	2	100032-003	
33- 1- 4	Spring	1	146442-001		46	Stopper Spring For Cloth Plate	1	148304-001	
33- 1- 5	Spring Pin 1.4 x 8	1	047140-842		47	Screw 357 - 40 x 6	2	062670-612	
33- 1- 6	Hinge Cover	1	148984-001		51	Cloth Plate Lower	1	148083-001	
33- 1- 7	Hinge Cover Presser Plate	1	152194-001		52	Screw 357 - 40 x 4	3	062670-412	
33- 1- 8	Screw 357 - 40 x 4	2	062670-412		69	Frame Hanger	1	148090-001	
33- 2- 1	Front Cover	1		A-33-2 Front Cover Assembly 148989-001 (Binding)	70	Screw 437 - 40 x 7	3	062680-712	
33- 2- 2	Front Cover Hinge	1	146440-001		72	Oil Cap	2	143196-001	
33- 2- 3	Shaft For Front Cover	1	146441-000		73- 1	Threading Diagram	1	148104-001	
33- 2- 4	Spring	1	146442-001		73- 2	Threading Diagram	1	148105-001	
33- 2- 5	Spring Pin 1.4 x 8	1	047140-842		90	Model Plate B581	1		
33- 2- 6	Hinge Cover	1	148984-001		91	Pin	2		
33- 2- 7	Hinge Cover Presser Plate	1	152194-001		92	Label	1	146976-	
33- 2- 8	Screw 357 - 40 x 4	2	062670-412		94	Label	1	147943-001	
34	Screw 437 - 40 x 8	2	060680-812						
35	Front Cover Guide	1	148103-001						
36	Screw 357 - 40 x 6	2	062670-612						

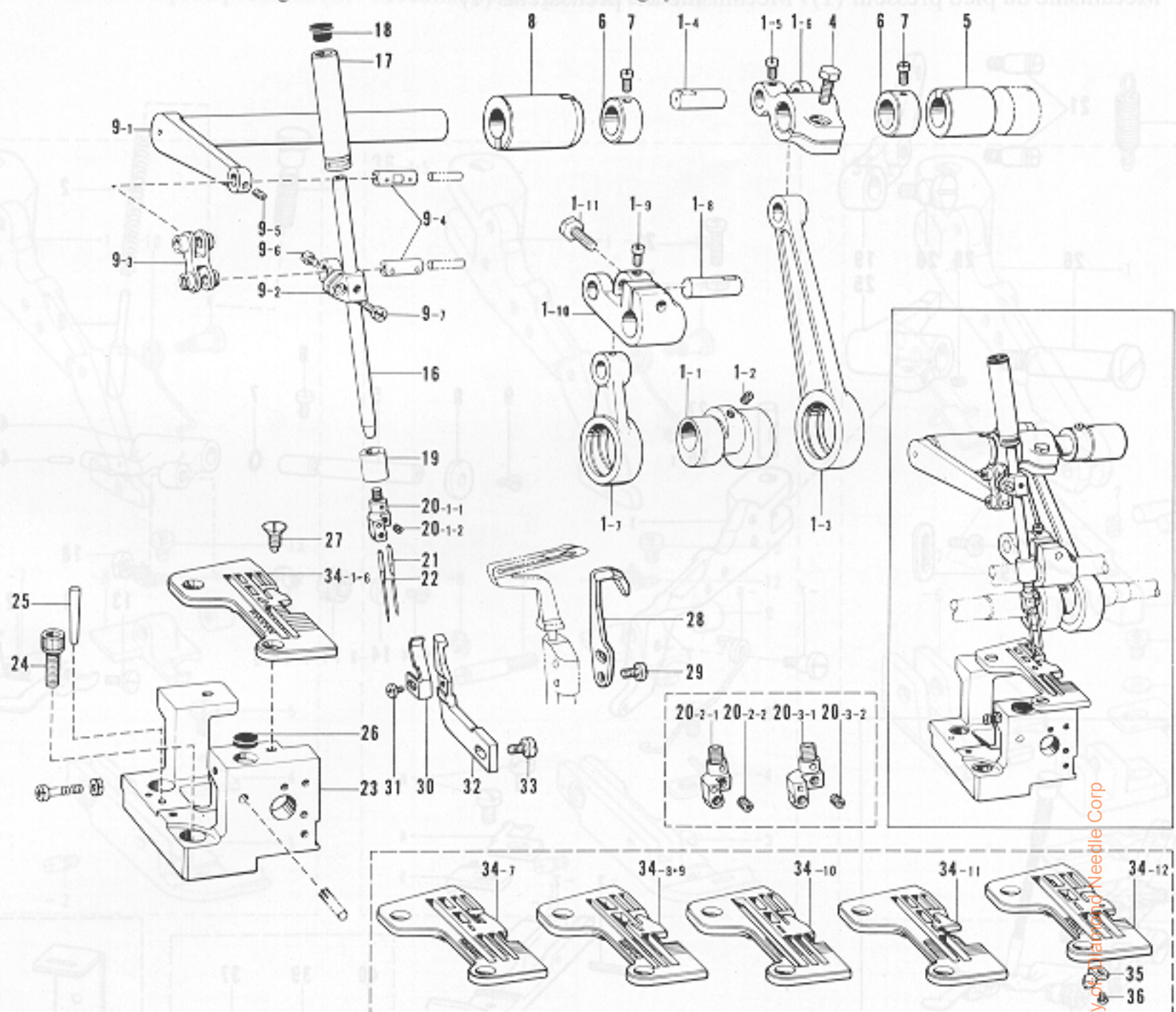
B. Crank shaft mechanism / Kurbelwelle
Mécanisme de vilebrequin / Mecanismo del cigüeal



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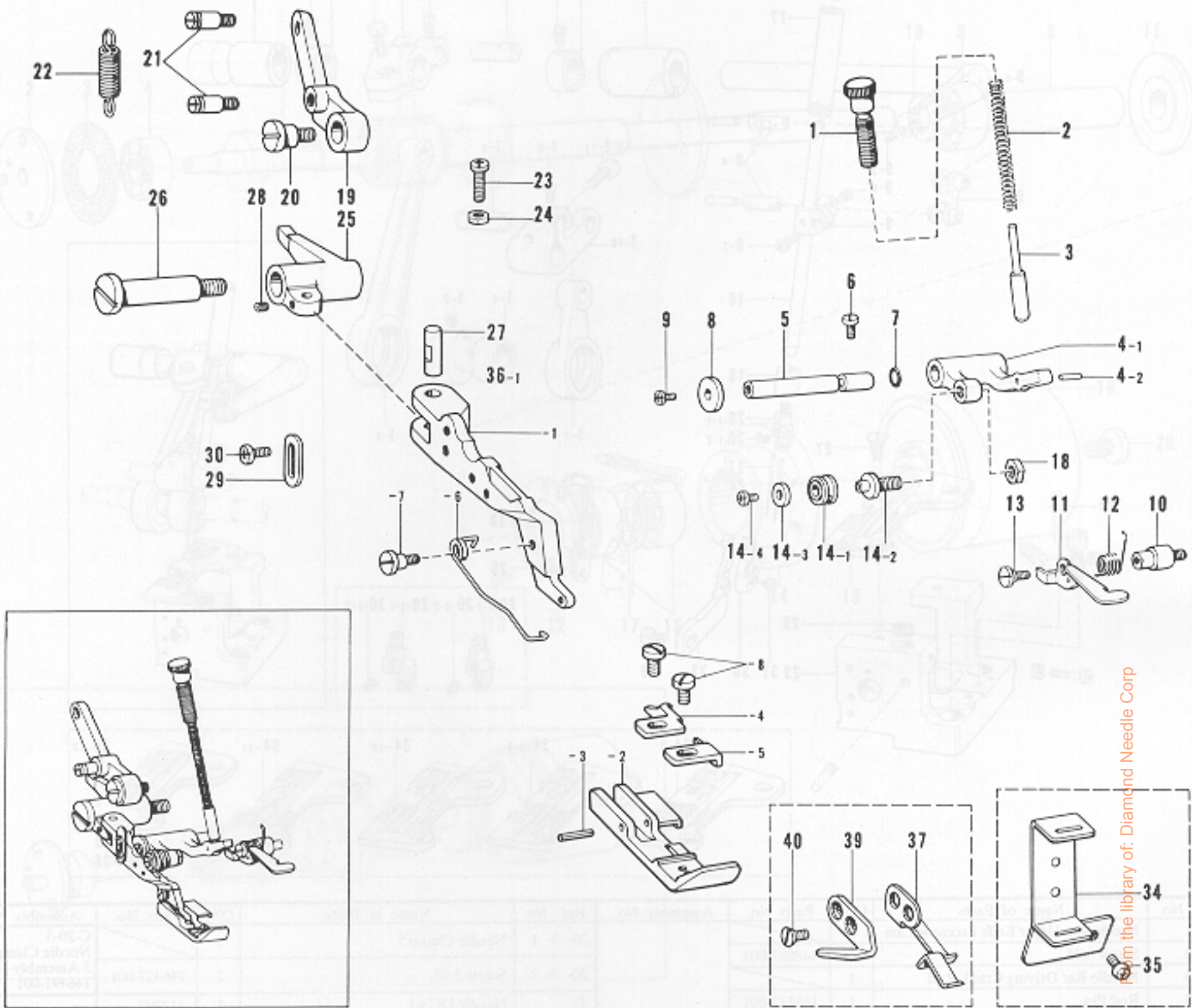
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Crank Shaft	1	148113-001		11	Oil Rejector	1	140084-000	
2	Bearing Cap	1	150806-001		12	Bearing Cover	1	110673-000	
3	Packing	1	143312-000		13	Screw 3.18	4	107244-001	
4	Bearing 6000	1	072600-000		14	Bearing Case	1	110670-000	
5	Screw 357 - 40 x 8	2	062670-812		15	Screw 437 - 40 x 10	4	062681-012	
6	Screw 3.57	1	102538-002		16	Bearing 6001	2	072600-100	
7	Crank Shaft Bushing (L) Assembly	1	148373-000		17	Thrust Washer	1	110672-000	
8	Bearing 6001	1	072600-100		18	Pulley	1	140085-003	
9	Crank Shaft Bushing (L) Assembly	1	148111-000		19	Screw 5.95	2	013761-410	
10	Spacer	1	148112-000		20	Screw	1	140180-001	

C. Needle bar mechanism / Nadelstangenvorrichtung
 Mécanisme de barre à aiguille / Mecanismo del barra de aguja



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1	Needle Bar, Upper Knife Eccentric Cam	1		C-1 Needle Arm Driving Crank Rod Assembly 148858-001	20- 3- 1	Needle Clamp 5	1		C-20-3 Needle Clamp 5 Assembly 146491-001
1- 2	Screw 6.35	2	148857-001		20- 3- 2	Screw 3.18	2	146427-001	
1- 3	Needle Bar Driving Crank Rod	1			21	Needle DC x 1	1	112297-	
1- 4	Rod Pin	1	148117-001		22	Needle DM x 13	1	140104-	
1- 5	Screw 4.37	1	100366-001		23	Needle Plate Support Bracket	1	148124-002	
1- 6	Needle Arm Driving Lever	1	148118-001		24	Bolt 6 x 16	2	018061-622	
1- 7	Upper Knife Driving Rod	1			25	Pin	1	107351-001	
1- 8	Rod Pin	1	148117-001		26	Cloth Plate Cushion (B)	1	111486-001	
1- 9	Screw 4.37	1	100366-001		27	Screw 4.37	2	100032-003	
1-10	Upper Knife Driving Lever	1			28	Movable Needle Guard	1	144127-001	
1-11	Bolt 5.95 x 16	1	017761-612		29	Screw 357 - 40 x 8	2	062670-812	
4	Bolt 5.95 x 16	1	017761-612	30	Chain Stich Needle Guard (F)	1	148125-001		
5	Needle Shaft Bushing (Right)	1	148120-000	31	Screw 318 - 40 x 4	1	062660-412		
6	Set Collar	2	140092-001	32	Chain Stich Needle Guard (B)	1	148126-001		
7	Screw 4.37	4	100366-001	33	Screw 437 - 40 x 7	1	062680-712		
8	Needle Shaft Bushing (Left)	1	148121-000	34- 1	Needle Plate	1	146498-001		
9- 1	Needle Bar Crank Shaft	1		34- 2	Needle Plate	1	146499-001		
9- 2	Needle Bar Clamp	1	148122-001	34- 3	Needle Plate	1	146501-001		
9- 3	Needle Bar Link	1	148270-001	34- 4	Needle Plate	1	146502-001		
9- 4	Needle Bar Link Stud	2	148271-001	34- 5	Needle Plate	1	146503-001		
9- 5	Screw 3.18	1	146427-001	34- 6	Needle Plate	1	148280-001		
9- 6	Screw 318 - 40 x 4	1	062660-412	34- 7	Needle Plate	1	146504-001		
9- 7	Screw 357 - 40 x 8	1	062670-812	34- 8	Needle Plate (Ruffling)	1	S01770-001		
16	Needle Bar	1	146483-001	34- 9	Needle Plate (Ruffling)	1	S01773-001		
17	Needle Bar Bushing (U)	1	148123-001	34-10	Needle Plate (Ruffling)	1	S01775-001		
18	Cap	1	114255-002	34-11	Needle Plate (Binding)	1	147369-001		
19	Needle Bar Bushing (D)	1	146486-000	34-12	Needle Plate (Denim)	1	159770-001		
20- 1- 1	Needle Clamp 2	1		35	Needle Guide	1	159757-001		
20- 1- 2	Screw 3.18	2	146427-001	36	Screw 2.38	1	100105-005		
20- 2- 1	Needle Clamp 3	1							
20- 2- 2	Screw 3.18	2	146427-001						

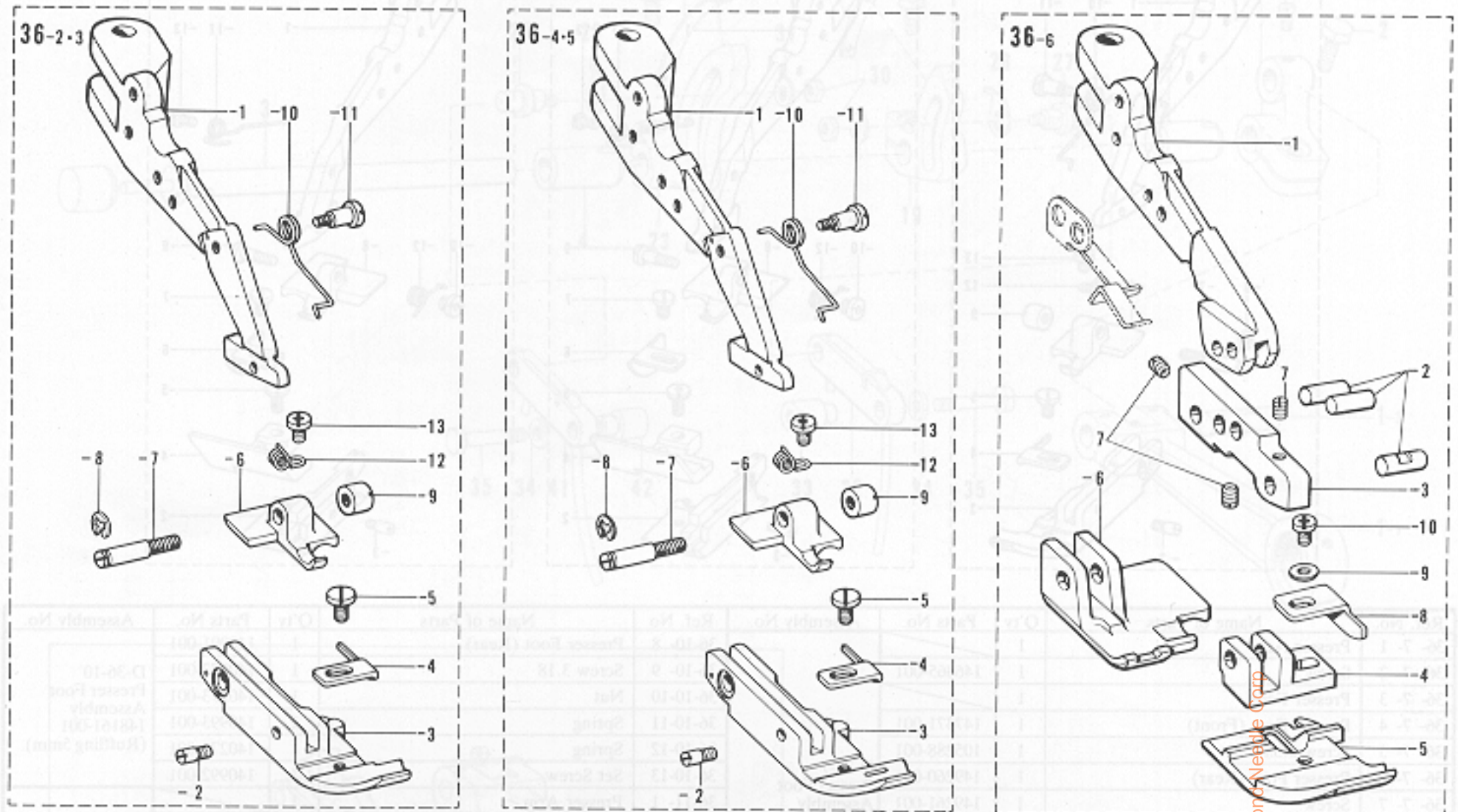
D. Presser foot mechanism (1) / Stoffdrückerfuß (1)
 Mécanisme du pied presseur (1) / Mecanismo del prensatelas (1)



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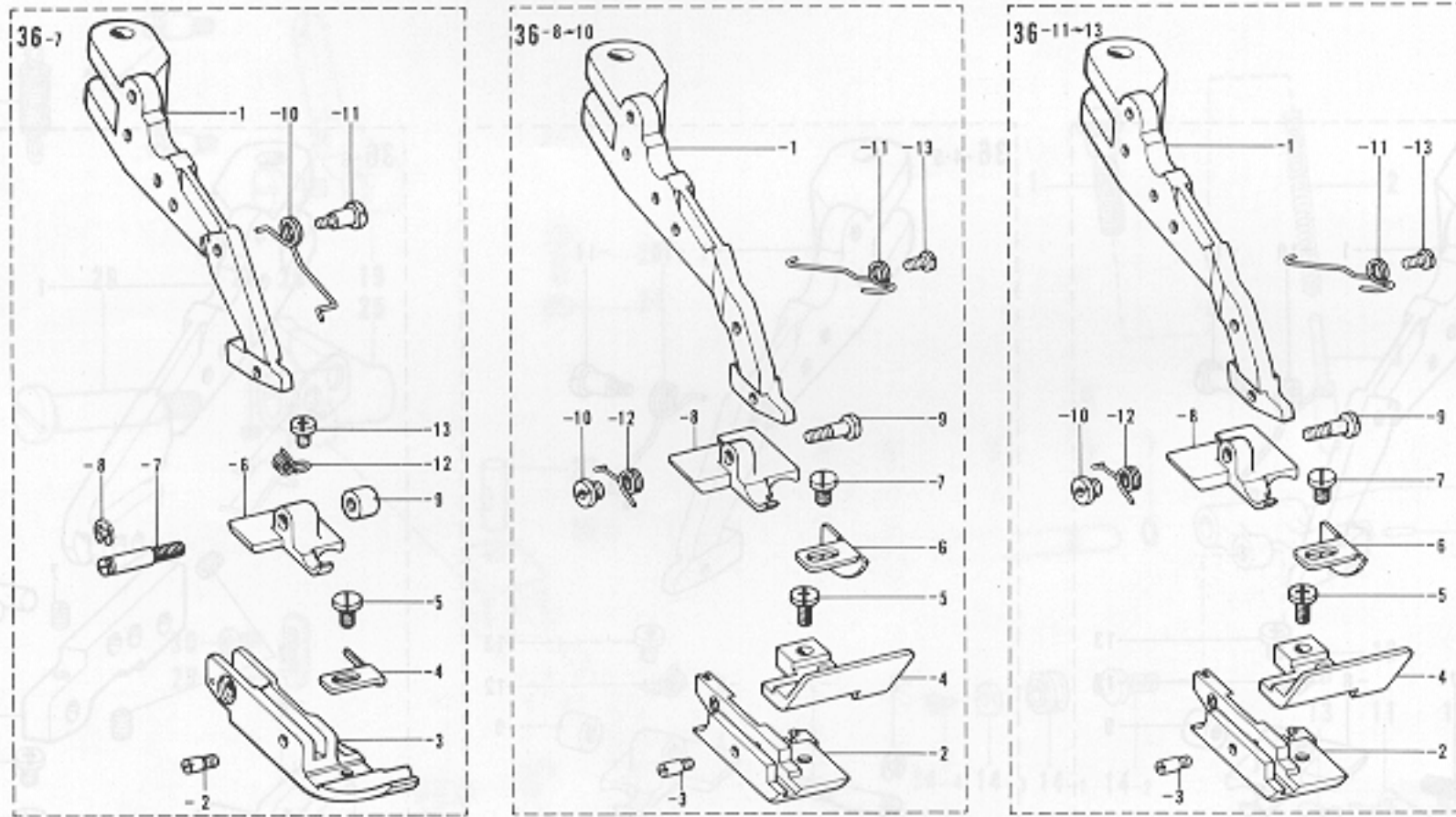
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Presser Adjusting Screw	1	148128-001		22	Spring	1	148145-001	
2	Spring	1	148129-001		23	Screw 437 - 40 x 16	1	062681-612	
3	Pin	1	148130-001		24	Nut 4.37	1	021680-202	
4-1	Presser Bar Lever	1		D-4 Presser Bar Lever Assembly 148131-001	25	Presser Foot Supporter	1	148146-001	
4-2	Rollar	1	148133-001		26	Stud Screw 7.94	1	148147-001	
5	Presser Bar Lever Shaft	1	148134-001		27	Pin	1	158438-001	
6	Screw 4.37	1	104908-001		28	Screw 3.18	1	146427-001	
7	"O" Ring PW2	1	081002-670		29	Presser Arm Stopper	1	148148-001	
8	Washer	1	148135-001		30	Screw 318 - 40 x 4	2	062660-412	
9	Screw 437 - 40 x 7	1	062680-712		34	Tape Guide	1	146883-001	
10	Presser Bar Lifter Bracket	1	148136-001		35	Screw 318 - 40 x 4	2	062660-412	
11	Presser Bar Lifter	1	148137-001		36-1-1	Presser Arm	1		
12	Spring	1	148138-001		36-1-2	Presser Foot 2C	1		
13	Stud Screw 3.57	1	148139-001		36-1-3	Pin	1	142243-000	D-36-1 Presser Foot Assembly 148155-001
14-1	Presser Roller	1		D-14 Presser Arm Roller Assemble 148346-001	36-1-4	Stitch Tongue 3C	1	142244-001	
14-2	Presser Arm Rollar Stud	1			36-1-5	Chip Guard (3)	1	142245-001	
14-3	Washer	1	148813-001		36-1-6	Spring 3C	1	142246-001	
14-4	Screw 357 - 40 x 5	1	062670-512		36-1-7	Screw	1	142247-001	
18	Nut 5.95	1	100022-005		36-1-8	Screw 2.38	2	S01295-001	
19	Presser Foot Lifter Lever	1	148143-001		37	Spring Plate	1	156448-001	
20	Stud Screw 6.35	1	141528-002		39	Trimming Knife	1	148259-001	
21	Spring Hook	2	148144-001		40	Screw 3.18	2	141542-001	

D. Presser foot mechanism (2) / Stoffdrückerfuß (2)
 Mécanisme du pied presseur (2) / Mecanismo del prensatelas (2)



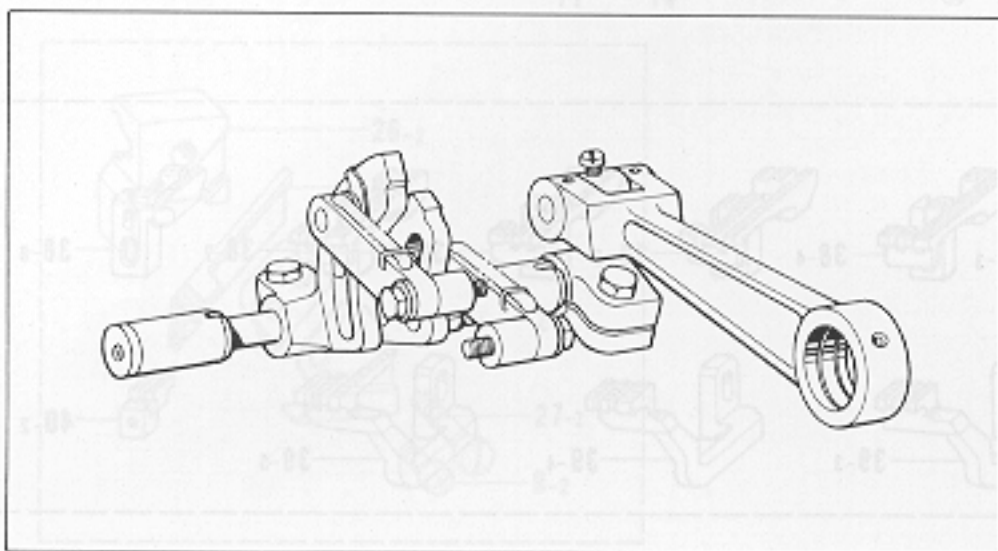
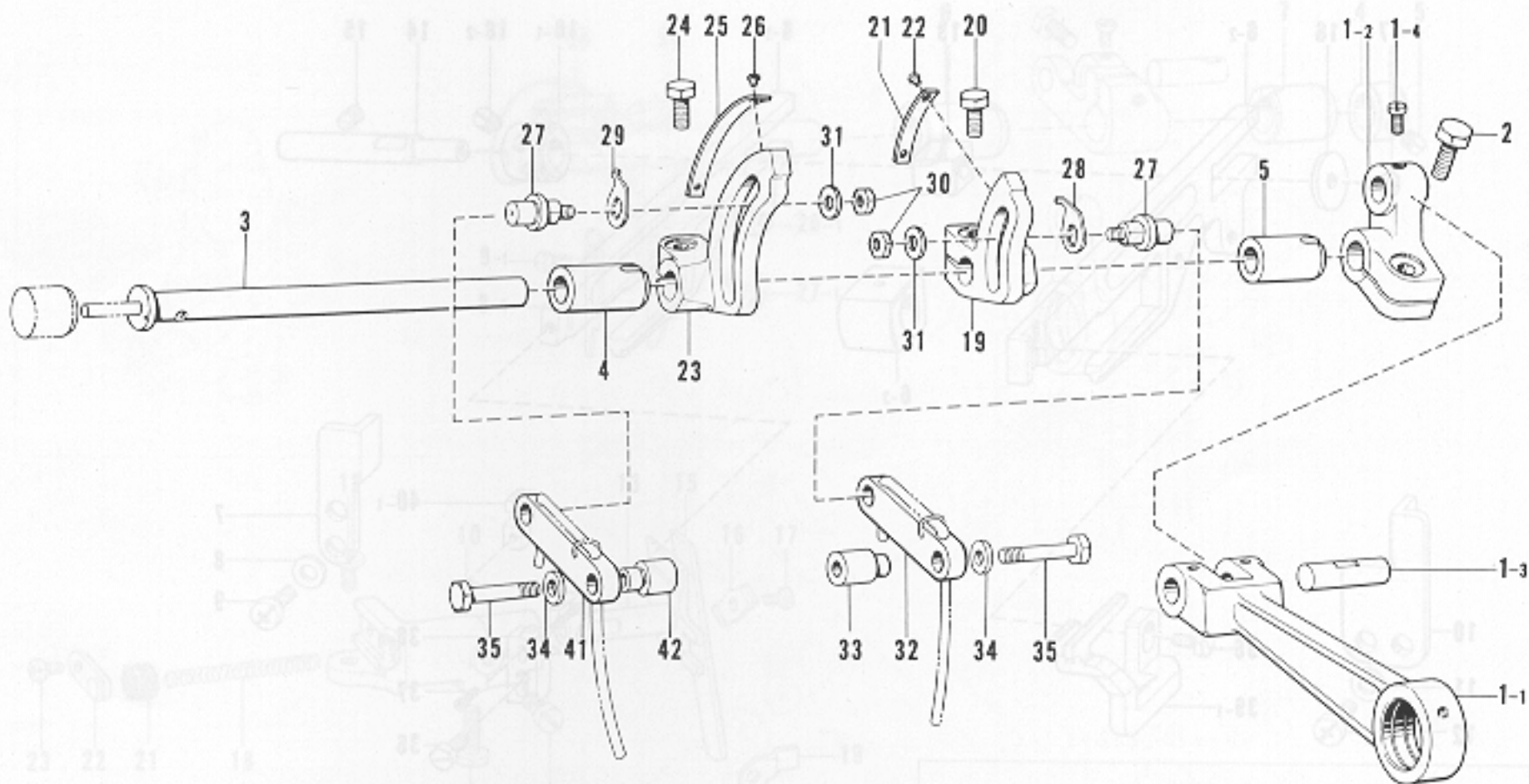
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	
36-2-1	Presser Arm	1		D-36-2 Presser Foot Assembly 148150-101	36-4-6	Presser Foot (Rear)	1	149260-001	D-36-4 Presser Foot Assembly 148162-101 (Taping 3mm)	
36-2-2	Screw	1	146865-001		36-4-7	Screw	1	149261-001		
36-2-3	Presser Foot	1			36-4-8	Stop Ring 2.5	1	048025-342		
36-2-4	Presser Foot (Front)	1	145147-001		36-4-9	Nut 3.18	1	149262-001		
36-2-5	Screw 2.38	1	105288-001		36-4-10	Spring	1	146869-001		
36-2-6	Presser Foot (Rear)	1	149260-001		36-4-11	Stud Screw 3.18	1	146901-001		
36-2-7	Screw	1	149261-001		36-4-12	Spring	1	146870-001		
36-2-8	Stop Ring 2.5	1	048025-342		36-4-13	Screw 2.38	1	122771-002		
36-2-9	Nut 3.18	1	149262-001		36-5-1	Presser Arm	1			D-36-5 Presser Foot Assembly 149918-001 (Taping)
36-2-10	Spring	1	146869-001		36-5-2	Screw	1	140270-001		
36-2-11	Stud Screw 3.18	1	146901-001		36-5-3	Presser Foot	1			
36-2-12	Spring	1	146870-001		36-5-4	Presser Foot (Front)	1	145147-001		
36-2-13	Screw 2.38	1	122771-002		36-5-5	Screw 2.38	1	105288-001		
36-3-1	Presser Arm	1		36-5-6	Presser Foot (Rear)	1	149265-001			
36-3-2	Screw	1	140270-001	36-5-7	Screw	1	149266-001			
36-3-3	Presser Foot	1		36-5-8	Stop Ring 2.5	1	048025-342			
36-3-4	Presser Foot (Front)	1	145147-001	36-5-9	Nut 3.18	1	149262-001			
36-3-5	Screw 2.38	1	105288-001	36-5-10	Spring	1	146869-001			
36-3-6	Presser Foot (Rear)	1	149265-001	36-5-11	Stud Screw 3.18	1	146901-001			
36-3-7	Screw	1	149266-001	36-5-12	Spring	1	146870-001			
36-3-8	Stop Ring 2.5	1	048025-342	36-5-13	Screw 2.38	1	122771-002			
36-3-9	Nut 3.18	1	149262-001	36-6-1	Presser Arm	1		D-36-6 Presser Foot Assembly 148260-101 (Denim)		
36-3-10	Spring	1	146869-001	36-6-2	Hing Shaft	3	S01375-001			
36-3-11	Stud Screw 3.18	1	146901-001	36-6-3	Presser Foot Supporter	1	S01373-001			
36-3-12	Spring	1	146870-001	36-6-4	Presser Foot Under Supporter	1	S01372-001			
36-3-13	Screw 2.38	1	122771-002	36-6-5	Presser Foot	1				
36-4-1	Presser Arm	1		36-6-6	Presser Foot (Rear)	1	S01371-001			
36-4-2	Screw	1	146865-001	36-6-7	Screw 2.38	3	S01374-001			
36-4-3	Presser Foot	1		36-6-8	Presser Foot (Front)	1	148020-001			
36-4-4	Presser Foot (Front)	1	145147-001	36-6-9	Washer 3	1	025030-232			
36-4-5	Screw 2.38	1	105288-001	36-6-10	Screw 318 - 40 x 6	1	062660-612			

D. Presser foot mechanism (3) / Stoffdrückerfuß (3)
 Mécanisme du pied presseur (3) / Mecanismo del prensatelas (3)



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
36-7-1	Presser Arm	1		D-36-7 Presser Foot Assembly 148263-101 (Binding)	36-10-8	Presser Foot (Rear)	1	140991-001	D-36-10 Presser Foot Assembly 148161-001 (Ruffing 5mm)
36-7-2	Screw	1	146865-001		36-10-9	Screw 3.18	1	140272-001	
36-7-3	Presser Foot	1			36-10-10	Nut	1	140273-001	
36-7-4	Presser Foot (Front)	1	147371-001		36-10-11	Spring	1	140993-001	
36-7-5	Screw 2.38	1	105288-001		36-10-12	Spring	1	140275-001	D-36-11 Presser Foot Assembly 148747-001 (Ruffing 5mm)
36-7-6	Presser Foot (Rear)	1	149260-001		36-10-13	Set Screw	1	140992-001	
36-7-7	Screw	1	149261-001		36-11-1	Presser Arm	1		
36-7-8	Stop Ring 2.5	1	048025-342		36-11-2	Presser Foot	1		
36-7-9	Nut 3.18	1	149262-001		36-11-3	Screw	1	140270-001	
36-7-10	Spring	1	146869-001		36-11-4	Presser Foot (U)	1	144777-001	
36-7-11	Stud Screw 3.18	1	146901-001		36-11-5	Screw 318 - 40 x 7	1	062660-712	
36-7-12	Spring	1	146870-001		36-11-6	Presser Foot	1	144778-001	
36-7-13	Screw 2.38	1	122771-002		36-11-7	Screw 2.38	1	105288-001	
36-8-1	Presser Arm	1		36-11-8	Presser Foot (Rear)	1	147787-001		
36-8-2	Presser Foot	1		36-11-9	Screw 3.18	1	140272-001		
36-8-3	Screw	1	140270-001	36-11-10	Nut	1	140273-001		
36-8-4	Presser Foot (U)	1	144777-001	36-11-11	Spring	1	140993-001		
36-8-5	Screw 318 - 40 x 7	1	062660-712	36-11-12	Spring	1	140275-001		
36-8-6	Presser Foot (Front)	1	144778-001	36-11-13	Set Screw	1	140992-001		
36-8-7	Screw 2.38	1	105288-001	36-12-1	Presser Arm	1			
36-8-8	Presser Foot (Rear)	1	146880-001	36-12-2	Presser Foot	1			
36-8-9	Screw 3.18	1	140272-001	36-12-3	Screw	1	140270-001		
36-8-10	Nut	1	140273-001	36-12-4	Presser Foot (U)	1	144777-001		
36-8-11	Spring	1	140993-001	36-12-5	Screw 318 - 40 x 7	1	062660-712		
36-8-12	Spring	1	140275-001	36-12-6	Presser Foot	1	144778-001		
36-8-13	Set Screw	1	140992-001	36-12-7	Screw 2.38	1	105288-001		
36-9-1	Presser Arm	1		36-12-8	Presser Foot (Rear)	1	147488-001		
36-9-2	Presser Foot (E)	1		36-12-9	Screw 3.18	1	140272-001		
36-9-3	Screw	1	140270-001	36-12-10	Nut	1	140273-001		
36-9-4	Presser Foot (U)	1	144777-001	36-12-11	Spring	1	140993-001		
36-9-5	Screw 318 - 40 x 7	1	062660-712	36-12-12	Spring	1	140275-001		
36-9-6	Presser Foot (Front)	1	144778-001	36-12-13	Set Screw	1	140992-001		
36-9-7	Screw 2.38	1	105288-001	36-13-1	Presser Arm	1			
36-9-8	Presser Foot (Rear)	1	140271-001	36-13-2	Presser Foot	1			
36-9-9	Screw 3.18	1	140272-001	36-13-3	Screw	1	140270-001		
36-9-10	Nut	1	140273-001	36-13-4	Presser Foot (U)	1	144777-001		
36-9-11	Spring	1	140993-001	36-13-5	Screw 318 - 40 x 7	1	062660-712		
36-9-12	Spring	1	140275-001	36-13-6	Presser Foot (Front)	1	144778-001		
36-9-13	Set Screw	1	140992-001	36-13-7	Screw 2.38	1	105288-001		
36-10-1	Presser Arm	1		36-13-8	Presser Foot (Rear)	1	147489-001		
36-10-2	Presser Foot D5	1		36-13-9	Screw 3.18	1	140272-001		
36-10-3	Screw	1	140270-001	36-13-10	Nut	1	140273-001		
36-10-4	Presser Foot (U)	1	144777-001	36-13-11	Spring	1	140993-001		
36-10-5	Screw 318 - 40 x 7	1	062660-712	36-13-12	Spring	1	140275-001		
36-10-6	Presser Foot (Front)	1	144778-001	36-13-13	Set Screw	1	140992-001		
36-10-7	Screw 2.38	1	105288-001						

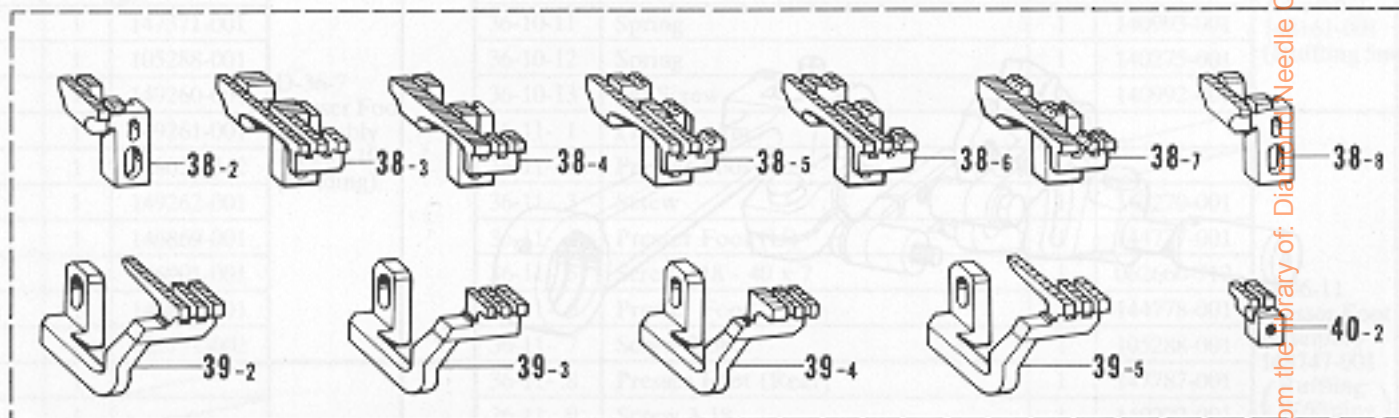
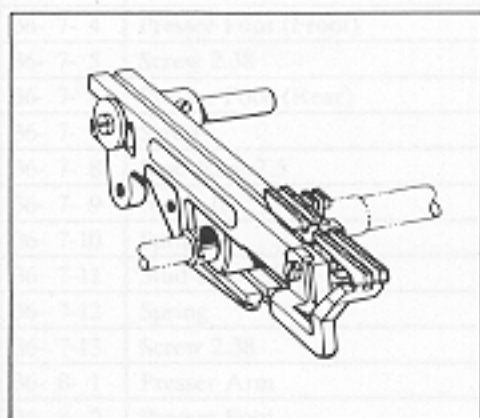
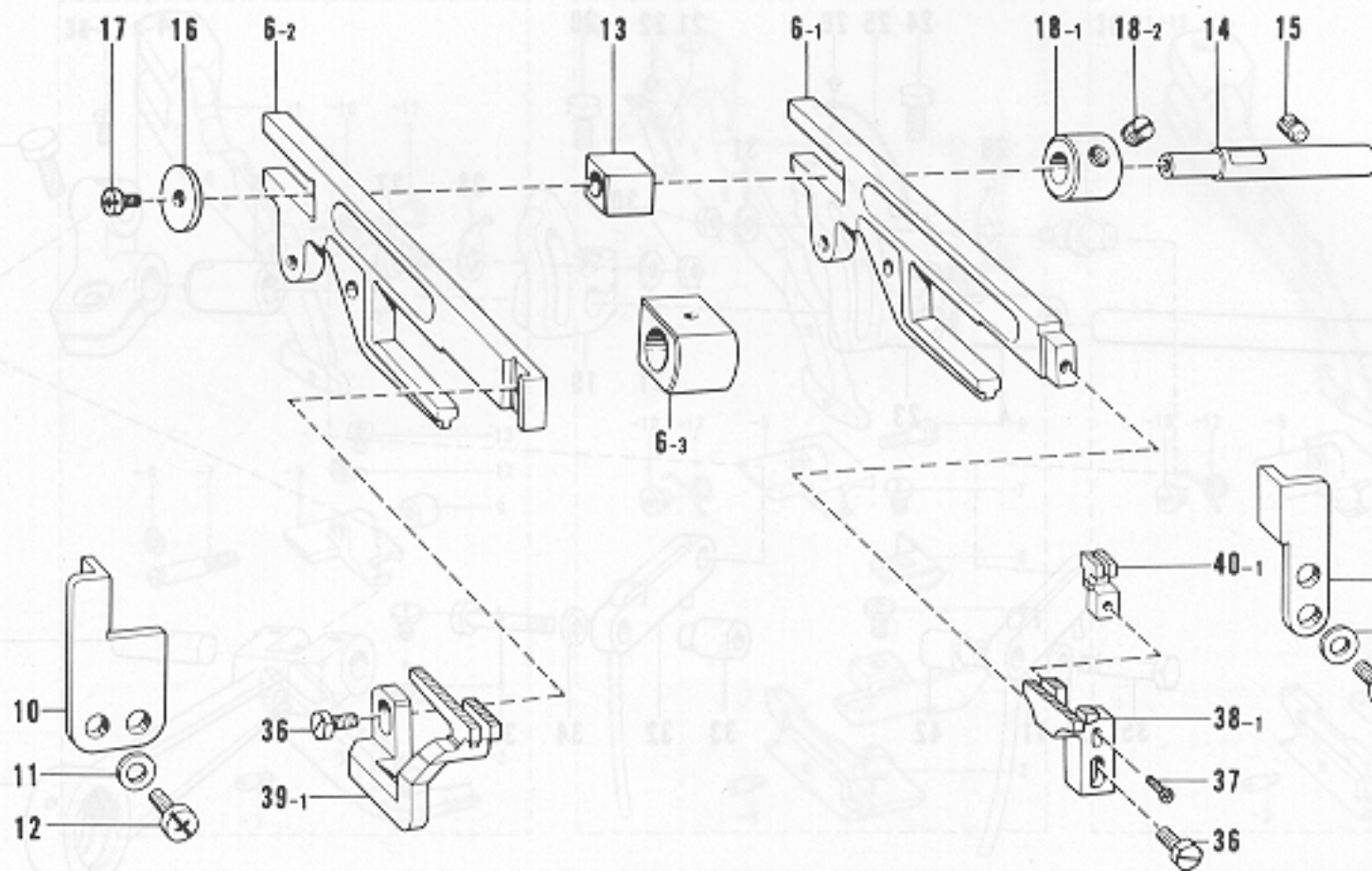
E. Feed mechanism (1) / Transportvorrichtung (1)
 Mécanisme de l'entraînement (1) / Mecanismo de la alimentación (1)



From the library of: Diamond Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1	Feed Rod	1		E-1 Feed Rod Assembly 148163-001	25	Indicator Plate	1	148180-001	
1- 2	Feed Arm	1			26	Pin	2	116231-001	
1- 3	Feed Arm Pin	1	148166-001		27	Feed Link Shaft	2	148181-001	
1- 4	Screw 4.37	1	100366-001		28	Feed Link Indicator Plate (Right)	1	148182-001	
2	Bolt 5.95 x 14	1	017761-412		29	Feed Link Indicator Plate (Left)	1	148183-001	
3	Feed Shaft	1	148167-001		30	Nut 4.76	2	148838-001	
4	Feed Shaft Bushing (Left)	1	148168-000		31	Washer	2	148847-001	
5	Feed Shaft Bushing (Right)	1	148169-000		32	Feed Link	1	148184-000	
19	Main Feed Arm	1	148177-001		33	Feed Link Bushing	1	148185-001	
20	Bolt 5.95 x 14	1	017761-412		34	Washer	2	140208-001	
21	Indicator Plate	1	148178-001		35	Bolt 4.76	2	148186-001	
22	Pin	2	116231-001		41	Feed Link	1	148403-001	
23	Differential Feed Arm	1	148179-001		42	Feed Link Bushing	1	148404-001	
24	Bolt 5.95 x 14	1	017761-412						

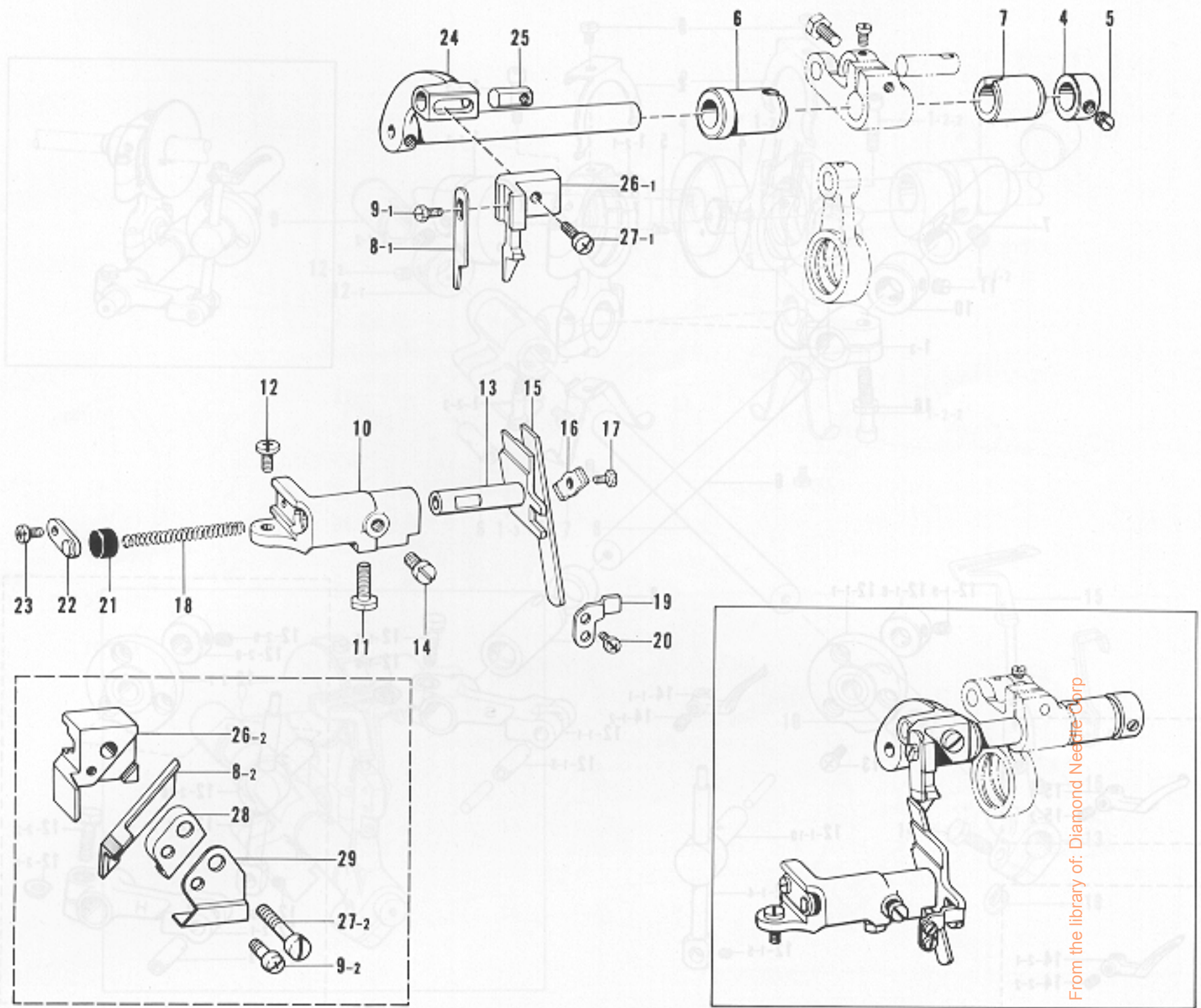
E. Feed mechanism (2) / Transportvorrichtung (2)
 Mécanisme de l'entraînement (2) / Mecanismo de la alimentación (2)



From the library of: Dial Sewing Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
6-1	Main Feed Bar	1		E-6 Feed Bar Guide Block Assembly 148262-001	36	Bolt 4.37	2	117516-001	
6-2	Differential Feed Bar	1			37	Screw 238 - 56 x 8	1	062630-812	
6-3	Feed Lifting Slide Block	1	148173-000		38-1	Main Feed Dog	1	146567-001	
7	Feed Bar Guide (Right)	1	148174-000		38-2	Main Feed Dog	1	146568-001	
8	Washer	2	100645-003		38-3	Main Feed Dog (Ruffling)	1	S01781-001	
9	Screw 437 - 40 x 8	2	060680-812		38-4	Main Feed Dog (Ruffling)	1	S01782-001	
10	Feed Bar Guide (Left)	1	148175-000		38-5	Main Feed Dog (Ruffling, W/Piping)	1	S01783-001	
11	Washer	2	100645-003		38-6	Main Feed Dog (Ruffling, W/Piping)	1	S01784-001	
12	Screw 437 - 40 x 8	2	060680-812		38-7	Main Feed Dog (Ruffling, W/Piping)	1	S01785-001	
13	Feed Bar Guide Block	1	146547-000		38-8	Main Feed Dog (Denim)	1	146569-001	
14	Feed Bar Guide Block Shaft	1	148176-001		39-1	Differential Feed Dog	1	146572-001	
15	Screw 6.35 x 6	1	014770-622		39-2	Differential Feed Dog	1	146573-001	
16	Slide Plate	1	146549-001		39-3	Differential Feed Dog (Ruffling)	1	146575-001	
17	Screw 437 - 40 x 7	1	062680-712		39-4	Differential Feed Dog (Ruffling)	1	146576-001	
18-1	Set Collar	1		E-18 Collar Assembly 181995-001	39-5	Differential Feed Dog (Denim)	1	146574-001	
18-2	Screw 6.35	2	101706-001		40-1	Chain Feed Dog	1	146577-001	
					40-2	Chain Feed Dog (Bulky, Ruffling)	1	148189-001	

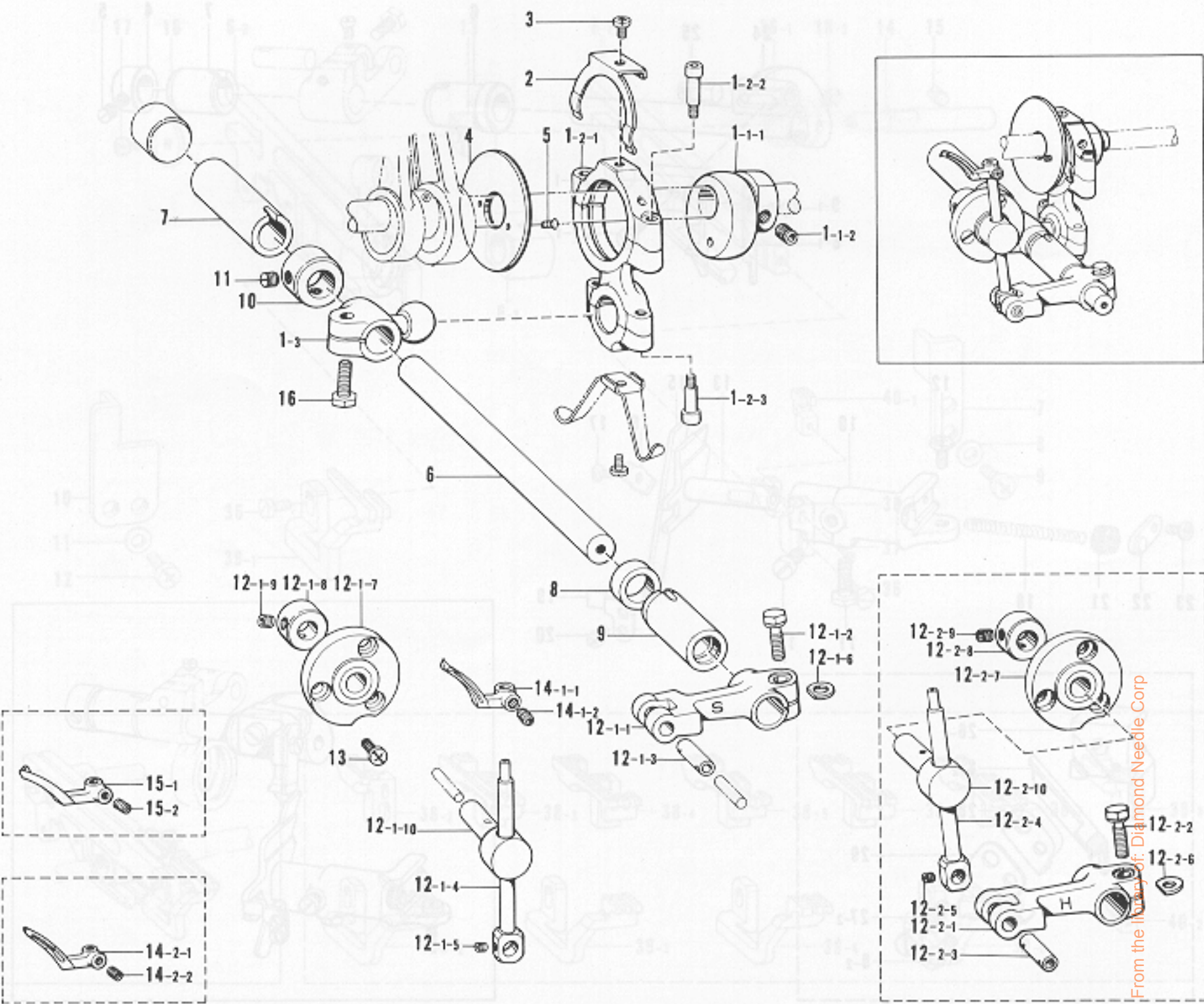
F. Knife mechanism / Messer / Mécanisme du couteau / Mecanismo del cuchilla



From the library of: Diamond Needle Corp

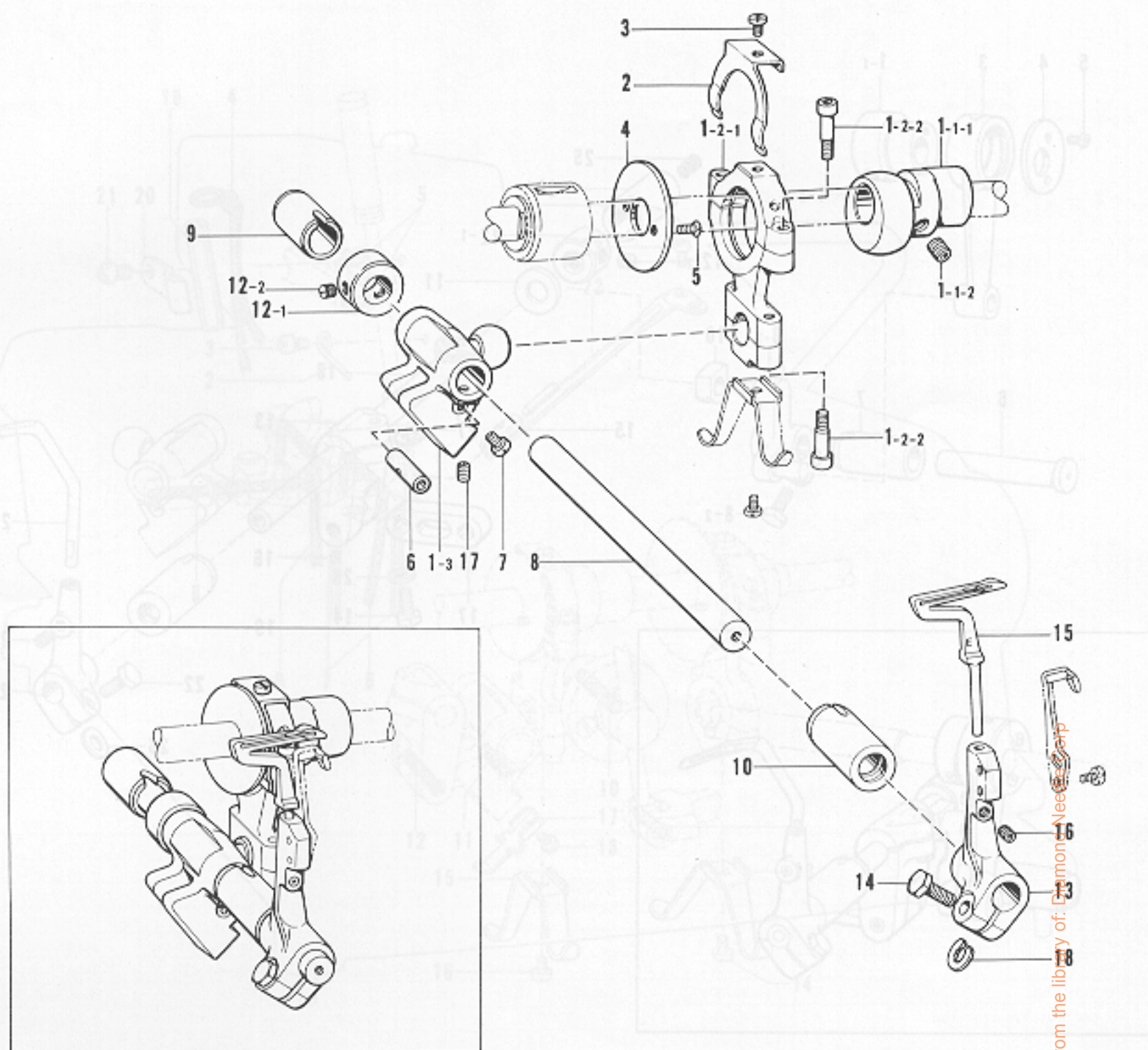
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No	Name of Parts	Q'ty	Parts No.	Assembly No.
4	Set Collar	1	146581-001		17	Bolt 4.37	1	117516-001	
5	Screw 5.95	2	100260-001		18	Spring	1	146584-001	
6	Knife Driving Shaft Bushing (Left)	1	148196-000		19	Lower Knife Holder Guide	1	146585-001	
7	Knife Driving Shaft Bushing (Right)	1	148197-000		20	Screw 357 - 40 x 6	2	062670-612	
8- 1	Upper Knife	1	148198-001		21	Cap	1	146586-000	
8- 2	Upper Knife	1	148342-001		22	Lower Knife Holder Spring Stopper	1	140248-001	
9- 1	Bolt 3.57	1	144075-001		23	Screw 437 - 40 x 7	1	062680-712	
9- 2	Screw 357 - 40 x 10	1	062671-016		24	Upper Knife Driving Arm	1	146580-001	
10	Lower Knife Holder Supporter	1	146582-001		25	Nut	1	148281-001	
11	Bolt 6.35 x 16	1	017771-612		26- 1	Upper Knife Holder	1	144179-001	
12	Screw 437 - 40 x 8	1	060680-812		26- 2	Upper Knife Holder	1	148345-001	
13	Lower Knife Holder	1	146583-001		27- 1	Screw 437 - 40 x 8	1	060680-812	
14	Screw 6.35	1	102627-001		27- 2	Screw 4.37	1	102424-003	
15	Lower Knife	1	112436-001		28	Upper Knife Presser	1	148343-001	
16	Lower Knife Presser Plate	1	117515-001		29	Presser Plate	1	148344-001	

G. Over looper mechanism / Oberen Greifer
 Mécanisme du boucleur supérieur / Mecanismo del presilladora superior



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	
1- 1- 1	Over Looper Eccentric Cam	1		G-1-1 Over Looper Eccentric Cam Assembly 181628-001	12- 1- 4	Over Looper Holder	1	148213-101	G-12-1 Over Looper Assemble 148209-001 (Standard)	
1- 1- 2	Screw 6.35	2	148857-001		12- 1- 5	Screw 4.76	1	013719-412		
1- 2- 1	Over Looper Connecting Rod	1		G-1-2 Over Looper Connecting Rod With Screw S01226-001	12- 1- 6	Spacer	1	148783-001		
1- 2- 2	Screw 4.37x18	2	150382-001		12- 1- 7	Over Looper Holder Guide Base	1			
1- 2- 3	Screw 4.37x14	2	148425-001		12- 1- 8	Set Collar	1			
1- 3	Over Looper Connecting Lever	1		G-1 Over Looper Connecting Rod Assembly 148200-001	12- 1- 9	Screw 4.37	2	014680-422		
2	Looper Connecting Rod Stopper	1	148204-001		12- 1-10	Over Looper Holder Guide Block	1			
3	Screw 357 - 40 x 5	1	062670-512		12- 2- 1	Over Looper Driving Lever	1			
4	Looper Connecting Rod Stopper Guide (R)	1	148205-001		12- 2- 2	Bolt 5.95 x 16	1	149172-001		
5	Screw 3.57	2	102843-004		12- 2- 3	Over Looper Holder Pin	1	148212-001		
6	Over Looper Shaft	1	148206-001		12- 2- 4	Over Looper Holder	1	148213-101	G-12-2 Over Looper Assemble 148217-001 (High-lift)	
7	Over Looper Shaft Bushing Back	1	148207-000		12- 2- 5	Screw 4.76	1	013719-412		
8	Thrust Collar	1	148208-001		12- 2- 6	Spacer	1	148783-001		
9	Bushing	1	144031-000		12- 2- 7	Over Looper Holder Guide Base	1			
10	Set Collar	1	146581-001		12- 2- 8	Set Collar	1			
11	Screw 5.95	2	100260-001		12- 2- 9	Screw 4.37	2	014680-422		
12- 1- 1	Over Looper Driving Lever	1		G-12-1 148209-001 (Standard)	12- 2-10	Over Looper Holder Guide Block	1			
12- 1- 2	Bolt 5.95 x 16	1	149172-001		13	Screw 437 - 40 x 7	3	062680-712		
12- 1- 3	Over Looper Holder Pin	1	148212-001		14- 1- 1	Over Looper (Standard)	1			G-14-1 Over Looper 147934-001
					14- 1- 2	Screw 4.37	1	014680-422		
					14- 2- 1	Over Looper (High-lift)	1		G-14-2 Over Looper 159686-001	
					14- 2- 2	Screw 4.37	1	014680-422		
					15- 1	Spreader	1		G-15 Spreader 147935-001	
					15- 2	Screw 4.37	1	014680-422		
					16	Bolt 6.35x16	1	017771-612		

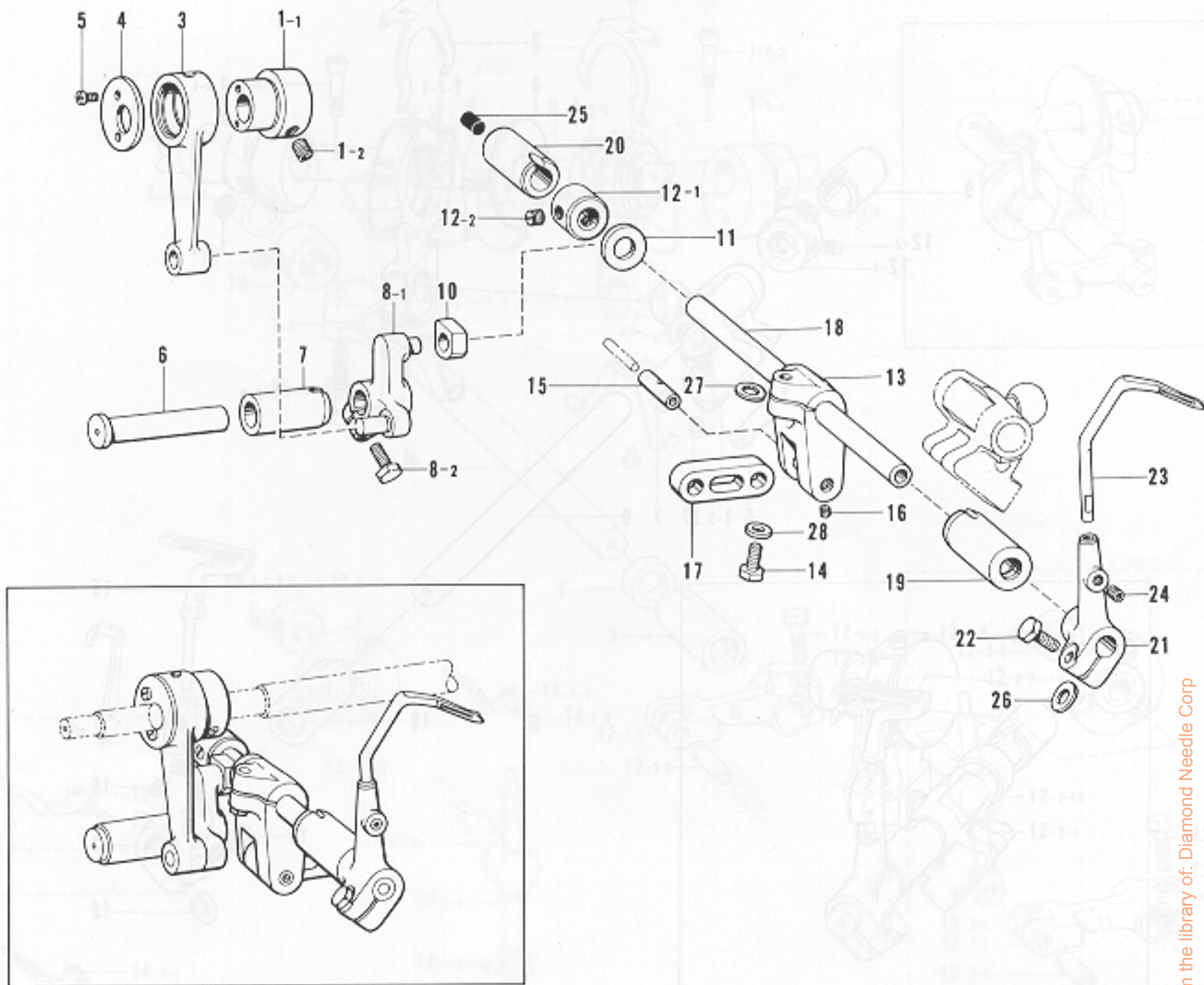
H. Under looper mechanism / Unterer Greifer
 Mécanisme du boucleur inférieur / Mecanismo del presilladora inferior



From the library of: Diamond Needles Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1- 1	Under Looper Eccentric Cam	1		H-1-1 Under Looper Eccentric Cam Assembly 181629-001	5	Screw 3.57	2	102843-004	
1- 1- 2	Screw 6.35	2	148857-001		6	Under Looper Holder Pin	1	148232-001	
1- 2- 1	Under Looper Connecting Rod	1		H-1-2 Under Looper Connecting Rod With Screw S01227-001	7	Screw 3.57	1	144458-001	
1- 2- 2	Screw 4.37 x 14	4	148425-001	H-1 Under Looper Connecting Rod Assembly 148230-001	8	Under Looper Shaft	1	148226-001	
1- 3	Under Looper Connecting Lever	1			9	Under Looper Shaft Bushing (Back)	1	148227-000	
2	Looper Connecting Rod Stopper	1	148224-001		10	Under Looper Shaft Bushing (Front)	1	148228-000	
3	Screw 357 - 40 x 5	1	062670-512		12- 1	Set Collar	1		H-12 Collar Assembly 180323-001
4	Looper Connecting Rod Stopper Guide (L)	1	148225-001		12- 2	Screw 5.95	2	013760-612	
					13	Under Looper Holder	1	146617-001	
					14	Bolt 5.56 x 14	1	149171-001	
					15	Under Looper	1	S01248-001	
					16	Screw 4.37	1	014680-422	
					17	Screw 4.37	2	014680-422	
					18	Spacer	1	148782-001	

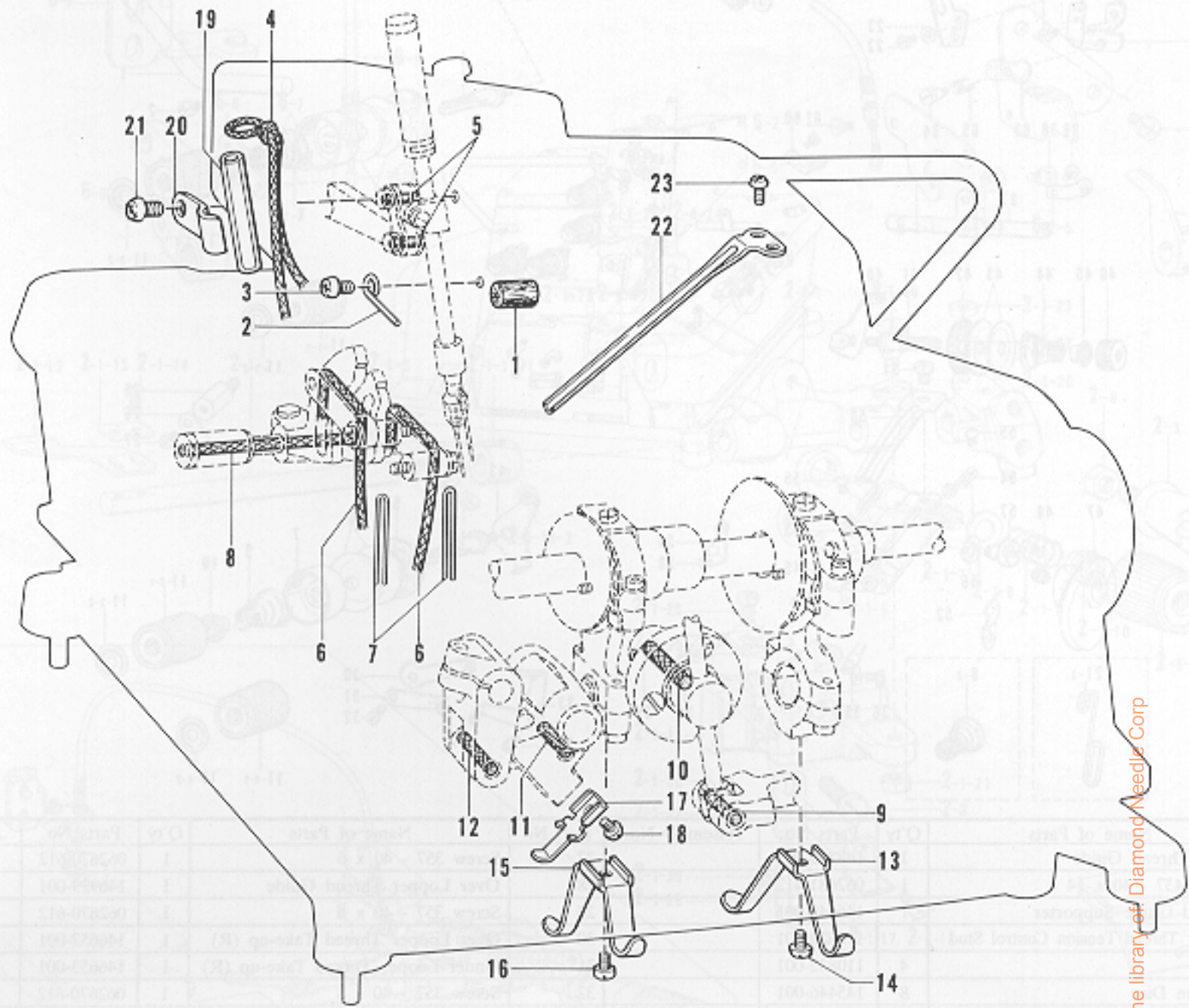
J. Double chain stitch looper mechanism / Doppelkettenstichgreifer
 Mécanisme de boucleur pour point de chaînette double / Mecanismo del presilladora de doble cadeneta



From the library of: Diamond Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1	Longitudinal Eccentric Cam	1		J-1 Longitudinal Eccentric Cam Assembly 181657-001	13	Chain Stitch Looper Driving Lever	1	148240-001	
1- 2	Screw 6.35	2	148857-001		14	Bolt 5.95 x 14	1	017761-412	
3	Longitudinal Feed Driving Rod	1	148234-000		15	Chain Stitch Looper Driving Lever Pin	1	148241-001	
4	Driving Rod Presser Plate	1	148235-001		16	Screw 3.18	1	146427-001	
5	Screw 238 - 56 x 6	2	062630-612		17	Chain Stitch Looper Link	1	148242-001	
6	Longitudinal Feed Lever Shaft	1	148236-001		18	Longitudinal Feed	1	148243-001	
7	Longitudinal Feed Lever Shaft Bushing	1	148237-000		19	Bushing (Front)	1	148244-000	
8- 1	Longitudinal Feed Lever	1		J-8 Longitudinal Feed Lever With Screw 181668-001	20	Bushing (Back)	1	148245-000	
8- 2	Bolt 6.35 x 14	1	017771-412		21	Chain Stitch Looper Holder	1	146634-001	
10	Slide Block	1	140313-001		22	Bolt 5.56 x 14	1	149171-001	
11	Thrust Collar	1	148239-001		23	Chain Stitch Looper	1	146635-001	
12- 1	Set Collar	1		J-12 Collar Assembly 181995-001	24	Screw 4.37	1	014680-422	
12- 2	Screw 6.35	2	101706-001		25	Oil Cap	1	140327-001	
					26	Spacer	1	148782-001	
					27	Washer 6	1	025060-232	
					28	Washer 6	1	025060-132	
2	Over Looper Shaft	1	148238-000						
7	Over Looper Shaft Bushing Back	1	148237-000						
8	Thrust Collar	1	148239-001						
9	Bushing	1	148244-000						
10	Set Collar	1	148245-000						
11	Screw 5.95	2	148240-001						
12- 1- 1	Over Looper Driving Lever	1	148240-001						
12- 1- 2	Bolt 5.95 x 14	1	149171-001						
12- 1- 3	Over Looper Holder Pin	1	148241-001						

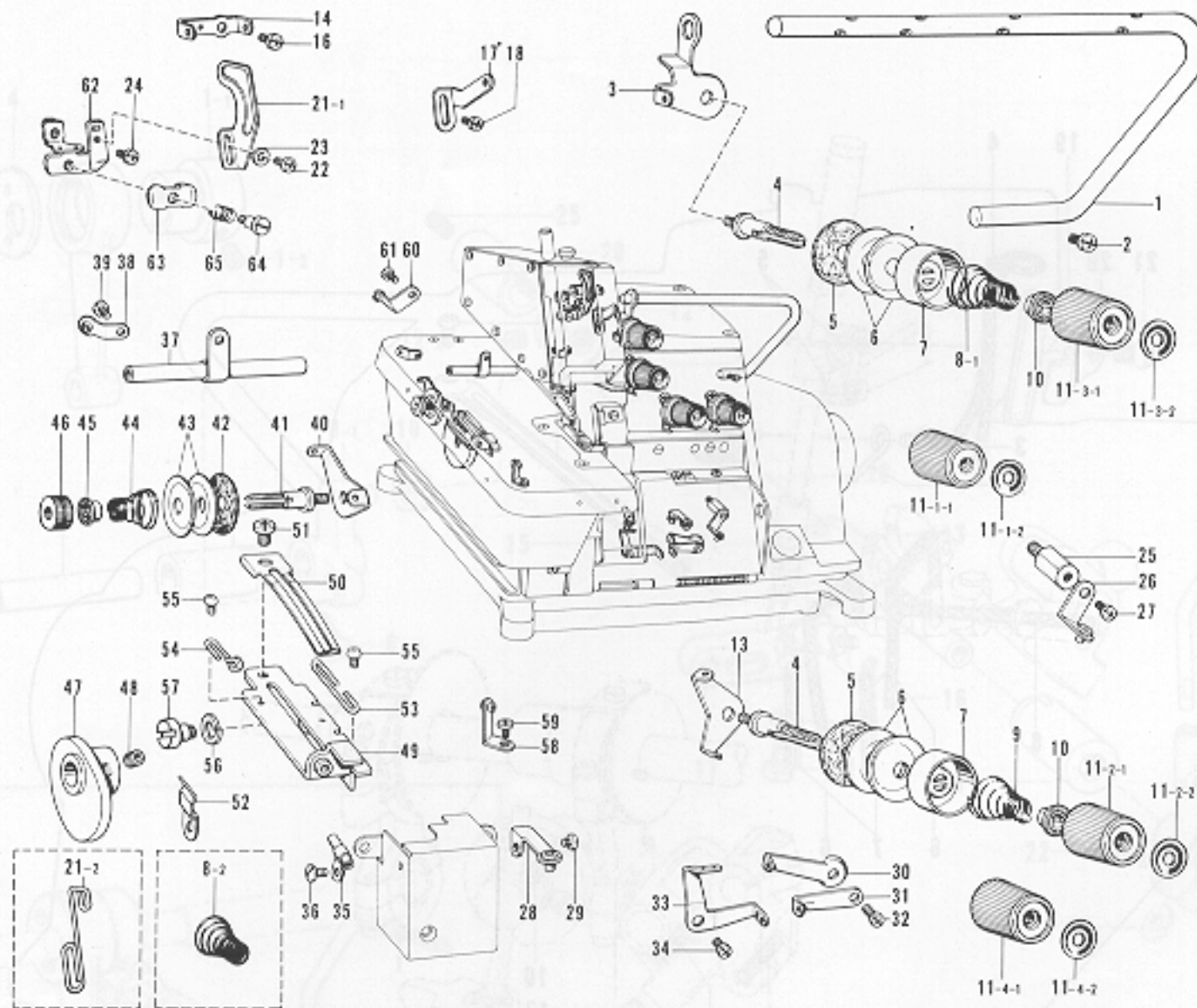
K. Lubrication / Schmierung
Lubrification / Lubricación



From the library of Diamond Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Felt	1	112754-001		13	Oil Jumping Plate (R)	1	148250-001	
2	Felt Holder	1	148247-001		14	Screw 357 - 40 x 5	1	062670-512	
3	Screw 437 - 40 x 7	1	062680-712		15	Oil Jumping Plate (L)	1	148251-001	
4	Wick	1	118768-001		16	Screw 357 - 40 x 5	1	062670-512	
5	Felt	2	147691-000		17	Oil Jumping Plate (D)	1	148252-001	
6	Wick	2	142674-000		18	Screw 357 - 40 x 5	1	062670-512	
7	Cap	2	140774-000		19	Vinyl Tube	1	146644-000	
8	Wick	1	148248-000		20	Tube Holder	1	148315-001	
9	Wick	1	108809-001		21	Screw 437 - 40 x 7	1	062680-712	
10	Wick	1	148249-000		22	Oil Guide	1	154288-001	
11	Wick	1	143444-001		23	Screw 437 - 40 x 7	2	062680-712	
12	Wick	1	117591-001						

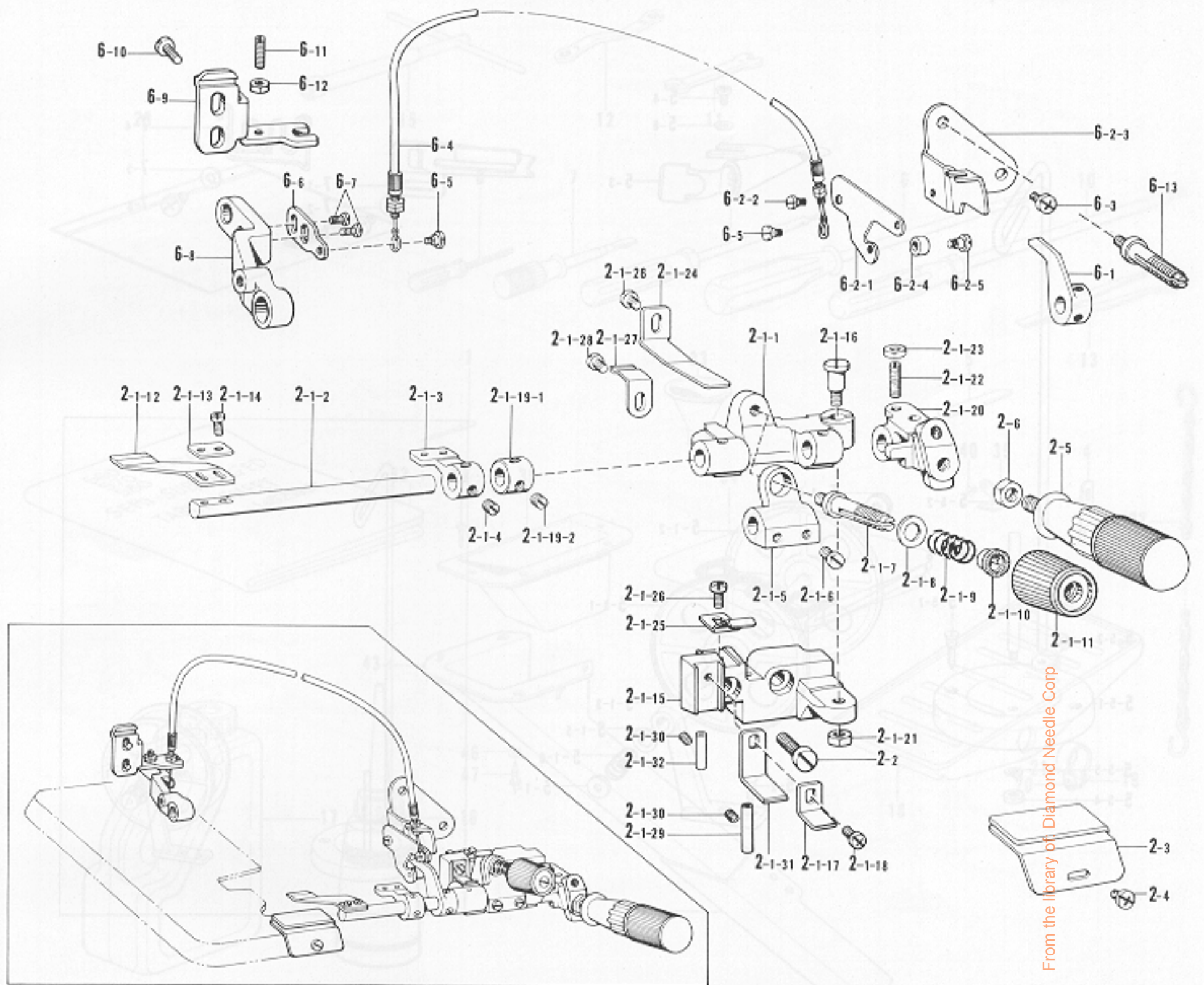
L. Thread tension / Fadenspannung
Tension du fil / Tension del hilo



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Main Thread Guide	1	148253-001		27	Screw 357 - 40 x 6	1	062670-612	
2	Screw 437 - 40 x 14	1	062681-412		28	Over Lopper Thread Guide	1	146929-001	
3	Thread Guide Supporter	1	146649-001		29	Screw 357 - 40 x 6	1	062670-612	
4	Looper Thread Tension Control Stud		110820-101		30	Over Looper Thread Take-up (R)	1	146652-001	
5	Felt	4	110832-001		31	Under Looper Thread Take-up (R)	1	146653-001	
6	Tension Disc	8	145446-001		32	Screw 357 - 40 x 8	1	062670-812	
7	Presser For Tension Disc	4	144103-002		33	Looper Thread Take-up (L)	1	146654-001	
8- 1	Spring	2	144104-001		34	Screw 357 - 40 x 6	1	062670-612	
8- 2	Spring	2	148851-001		35	Over Looper Thread Guide	1	142669-002	
9	Spring	2	144110-001		36	Screw 2.38	1	100105-005	
10	Tension Spring Washer	4	144105-000		37	Over Looper Thread Guide	1	148256-001	
11- 1- 1	Thread Tension Control Nut	1	149566-001	L-11-1 Thread Tension Control Nut Assembly 149568-001	38	Chain Stitch Looper Thread Guide	1	151617-001	
11- 1- 2	Tension Indicating Plate	1	147049-001		39	Screw 357 - 40 x 6	1	062670-612	
11- 2- 1	Thread Tension Control Nut	1	149566-001	L-11-2 Thread Tension Control Nut Assembly 149568-002	40	Needle Thread Guide Plate	1	110813-001	
11- 2- 2	Tension Indicating Plate	1	147049-002		41	Thread Tension Control Stud	1	147148-001	
11- 3- 1	Thread Tension Control Nut	1	149566-001	L-11-3 Thread Tension Control Nut Assembly 149568-003	42	Felt	1	110832-001	
11- 3- 2	Tension Indicating Plate	1	147049-003		43	Tension Disc	2	145446-001	
11- 4- 1	Thread Tension Control Nut	1	149566-001	L-11-4 Thread Tension Control Nut Assembly 149568-004	44	Spring	1	147149-001	
11- 4- 2	Tension Indicating Plate	1	147049-004		45	Tension Spring Washer	1	144105-000	
13	Needle Thread Guide Plate	3	110813-001		46	Nut	1	151012-001	
14	Needle Thread Guide Plate (A)	1	143757-001		47	Chain Stitch Looper Take-up	1	150807-101	
16	Screw 357 - 40 x 8	1	062670-812		48	Screw 4.37	2	014680-422	
17	Chain Stitch Needle Thread Guide	1	148255-001		49	Chain Stitch Base Plate Assembly	1	150808-001	
18	Screw 357 - 40 x 8	1	062670-812		50	Thread Handler	1	150810-001	
21- 1	Needle Thread Take-up	1	144108-001		51	Screw 357 - 40 x 4	1	062670-412	
21- 2	Needle Thread Take-up	1	142201-001		52	Spring	1	150813-001	
22	Screw 318 - 40 x 8	1	062660-412		53	Thread Guide (R)	1	146663-001	
23	Washer	1	105248-003		54	Thread Guide (L)	1	150811-001	
24	Screw 357 - 40 x 5	1	062670-512		55	Screw 238 - 56 x 4	2	060630-412	
25	Thread Guide Holder	1	148254-001		56	Spring Washer 2 - 5	1	028050-242	
26	Under Looper Thread Guide	1	146926-002		57	Stud Screw 4.37	1	150812-001	
					58	Under Looper Thread Guide	1	146930-001	
					59	Screw 357 - 40 x 6	1	062670-612	
					60	Under Looper Thread Guide	1	146926-001	
					61	Screw 357 - 40 x 6	1	062670-612	
					62	Needle Thread Take-up Supporter	1	147344-001	
					63	Needle Thread Guard	1	112300-001	
					64	Stud Screw 3.18	1	112301-001	
					65	Needle Thread Guard Spring	1	112299-001	

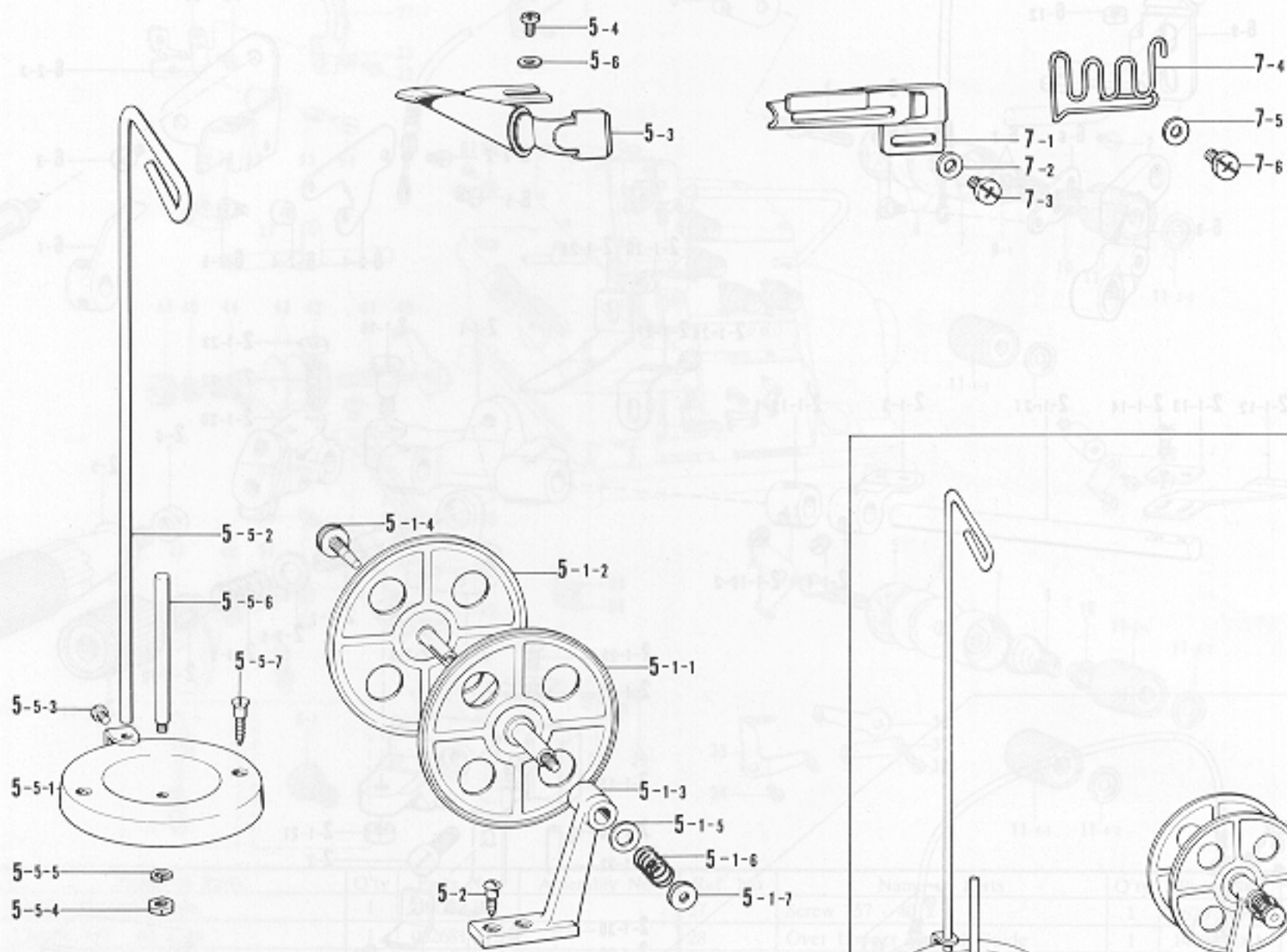
From the library of: Diamond Needle Corp

M. Ruffling Attachment (1) / Kräuselvorrichtung (1)
 Accessoire pour fronces (1) / Accesorio de fruncido (1)



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.															
2-1-1	Bracket For Ruffling Blade	1	146588-001	M-2-1 Ruffling Attachment Assembly 146587-201	2-1-28	Screw 357 - 40 x 5	1	060670-512	M-2-1 Ruffling Attachment Assembly 146587-201															
2-1-2	Ruffling Blade Base Shaft	1	145803-001		2-1-29	Thread Guide Pipe	1	146592-001		M-2-1 Ruffling Attachment Assembly 146587-201														
2-1-3	Wrapper Base	1	146589-001		2-1-30	Screw 3.57	2	013679-412			M-2-1 Ruffling Attachment Assembly 146587-201													
2-1-4	Screw 6.35	2	101706-001		2-1-31	Ruffling Blade Guide Plate (D)	1	154795-001				M-2-1 Ruffling Attachment Assembly 146587-201												
2-1-5	Spring Base	1	146590-001		2-1-32	Thread Guide Pipe	1	S01614-001					M-2-1 Ruffling Attachment Assembly 146587-201											
2-1-6	Screw 5.95	2	105163-001		2-2	Screw 6.35 x 18	2	S01304-001						M-2-1 Ruffling Attachment Assembly 146587-201										
2-1-7	Looper Thread Tension Control Stud	1	110820-101		2-3	Ruffler Guide	1	144793-000							M-2-1 Ruffling Attachment Assembly 146587-201									
2-1-8	Washer 6.35	1	025770-232		2-4	Screw 357 - 40 x 6	1	060670-616								M-2-1 Ruffling Attachment Assembly 146587-201								
2-1-9	Spring	1	144788-001		2-5	Handle	1	145809-001									M-2-1 Ruffling Attachment Assembly 146587-201							
2-1-10	Tension Spring Washer	1	144105-000		2-6	Nut 6.35	1	150556-002										M-2-1 Ruffling Attachment Assembly 146587-201						
2-1-11	Tension Nut	1	149566-001		6-1	Ruffling Plate Lifter	1	148387-001											M-2-1 Ruffling Attachment Assembly 146587-201					
2-1-12	Ruffling Blade	1	144783-001		6-2-1	Ruffling Plate Lifter Lever	1	148388-001												M-2-1 Ruffling Attachment Assembly 146587-201				
2-1-13	Washer	1	144784-001		6-2-2	Screw	1	141514-001													M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001			
2-1-14	Screw 318 - 40 x 7	2	062660-712		6-2-3	Presser Foot Lifter Lever Supporter	1	148389-001														M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001		
2-1-15	Ruffler Base	1			6-2-4	Roller	1	148390-001															M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001	
2-1-16	Stud Screw 5.95	1	147933-001		6-2-5	Stud Screw 3.18	1	112301-001																M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001
2-1-17	Ruffling Blade Guide	1	145807-001		6-3	Screw 437 - 40 x 8	1	062680-812																
2-1-18	Screw 437 - 40 x 8	1	062680-812	6-4	Flexible Wire Assembly	1	149253-001	M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001																
2-1-19-1	Set Collar	1		6-5	Screw	2	141514-001		M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001															
2-1-19-2	Screw 6.35	2	101706-001	6-6	Wire Plate	1	149255-001			M-6-2 Ruffling Plate Lifter Lever Assembly 148395-001														
2-1-20	Handle Fixing Plate	1	145810-001	6-7	Screw 357 - 40 x 6	2	062670-612				M-6 Ruffler Interlocking Parts Assembly 149252-002													
2-1-21	Nut 5.95	1	150553-002	6-8	Presser Foot Lifter Lever	1	149256-001					M-6 Ruffler Interlocking Parts Assembly 149252-002												
2-1-22	Screw 4.37	1	110230-001	6-9	Lever Adjusting Plate	1	151614-001						M-6 Ruffler Interlocking Parts Assembly 149252-002											
2-1-23	Nut 4.37	1	105234-003	6-10	Screw 594 - 28 x 10	2	062761-012							M-6 Ruffler Interlocking Parts Assembly 149252-002										
2-1-24	Spring Plate	1	145811-001	6-11	Screw 4.76	1	153483-001								M-6 Ruffler Interlocking Parts Assembly 149252-002									
2-1-25	Spring Plate	1	145808-001	6-12	Nut 4.76	1	110161-006									M-6 Ruffler Interlocking Parts Assembly 149252-002								
2-1-26	Screw 437 - 40 x 6	2	062680-612	6-13	Thread Tension Control Stud	2	159574-001										M-6 Ruffler Interlocking Parts Assembly 149252-002							
2-1-27	Spring	1	144764-001															M-6 Ruffler Interlocking Parts Assembly 149252-002						

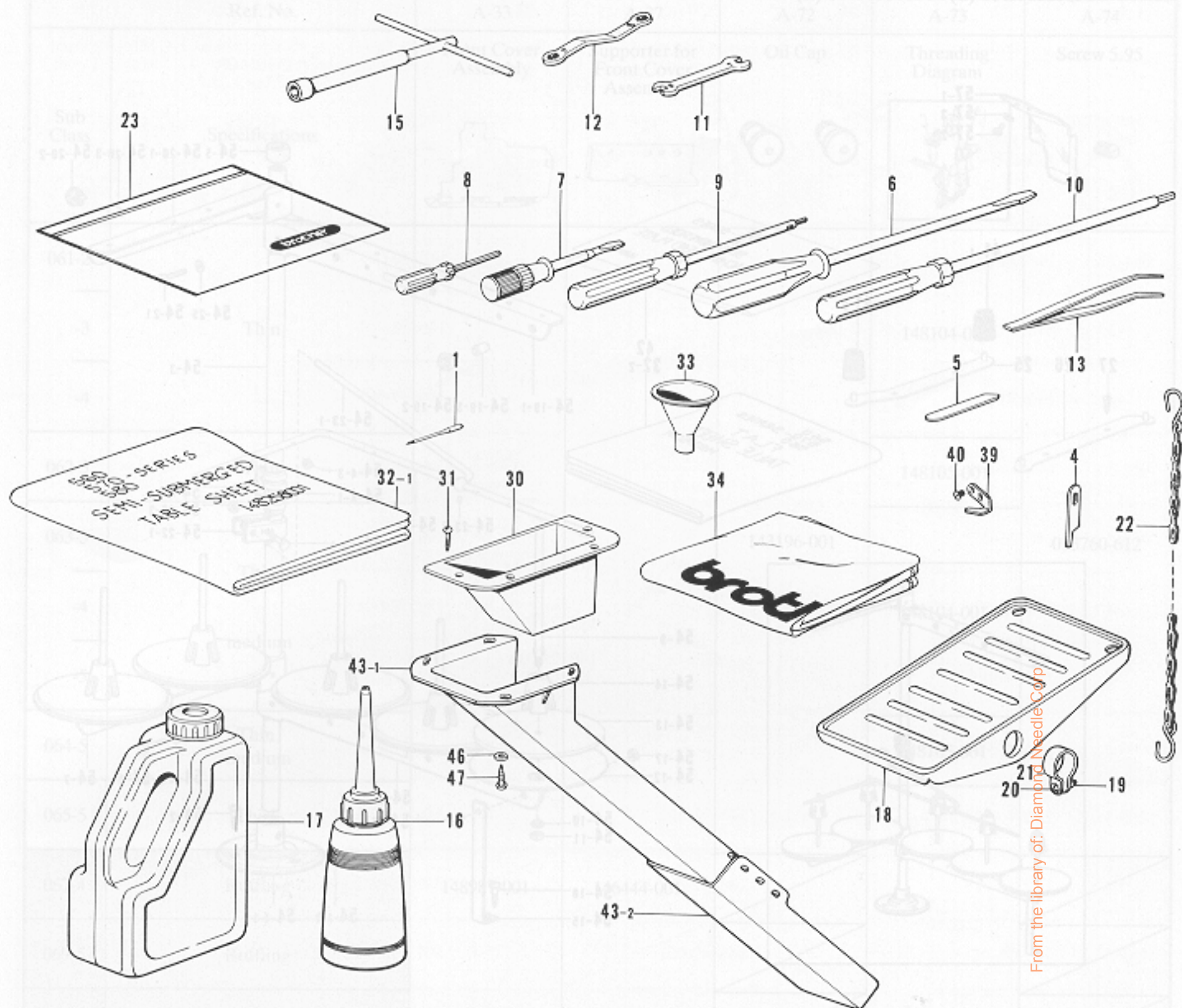
M. Ruffling Attachment (2) / Kräuselvorrichtung (2)
 Accessoire pour fronces (2) / Accesorio de fruncido (2)



From the library of: Diamond Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
5- 1- 1	Tape Winder Wheel (R)	1		M-5-1 Tape Winder Assembly 143767-002	5- 5- 3	Screw 3.18	1	100080-004	M-5-5 Cotton Stand 181031-001
5- 1- 2	Tape Winder Wheel (L)	1			5- 5- 4	Nut 4.76	1	110161-003	
5- 1- 3	Tape Winder Bracket	1			5- 5- 5	Spring Washer 2 - 5	1	028050-242	
5- 1- 4	Screw	1	143980-001		5- 5- 6	Spool Stud	1	100444-002	
5- 1- 5	Washer	1	108494-001		5- 5- 7	Screw 4.5 x 32	2	100447-001	
5- 1- 6	Spring	1	108495-001		5- 6	Washer	2	110735-002	
5- 1- 7	Tension Control Nut	1	100136-001		7- 1	Wrapper Assembly	1	147373-000	
5- 2	Screw 4.5 x 20	2	101118-001	7- 2	Washer	2	105161-004		
5- 3	Wrapper Assembly	1	147440-000	7- 3	Screw 357 - 40 x 5	2	062670-512		
5- 4	Screw 437 - 40 x 6	2	062680-612	7- 4	Tape Guide	1	147377-001		
5- 5- 1	Spool Disk	1	109852-001	7- 5	Washer 3.5	2	025350-332		
5- 5- 2	Thread Guide Stud	1	109853-001	7- 6	Screw 357 - 40 x 5	2	062670-512		

Z. Accessories (1) / Zubehör (1)
 Accessoires (1) / Accesorios (1)

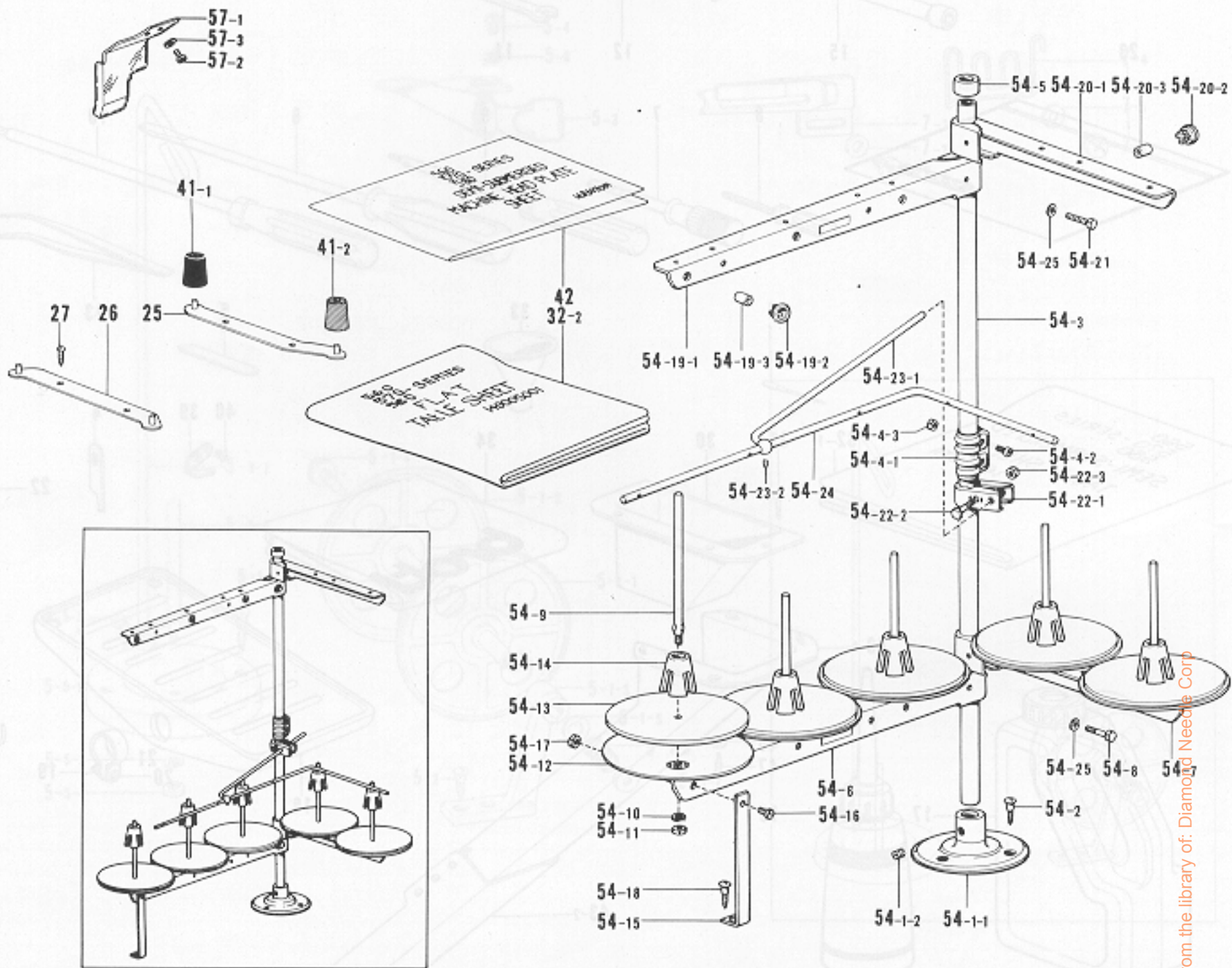


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Needle	4			20	Screw 4 x 14	2	001401-406	
4	Upper Knife	1	148198-001		21	Pedal Stopper	2	116016-001	
5	Lower Knife	1	112436-001		22	Chain Assembly	1	142262-001	
6	Screw Driver 5.5 x 190	1	101572-101		23	Vinyl Bag	1	122991-001	
7	Screw Driver 3.4 x 70	1	118837-001		30	Duster Drop	1	148430-101	
8	Screw Driver 1.6	1	144124-001		31	Screw 3.1 x 13	4	031311-302	
9	Driver Wrench 2	1	146700-001		32- 1	Table Sheet	1	148258-001	
10	Screw Driver 3	1	149173-001		33	Funnel	1	140759-000	
11	Spanner 6 x 7	1	107779-001		34	Head Cover	1	144225-002	
12	Wrench 8 x 9	1	105343-001		39	Trimming Knife	1	148259-001	
13	Tweezers	1	117466-000		40	Screw 3.18	2	141542-001	
15	Wrench	1	140342-001		43- 1	Duster Shoot (L)	1	148431-101	Z-43 Duster Shoot Assembly 183161-101
16	Oiler	1	114483-002		43- 2	Duster Shoot (S)	1	148432-001	
17	Oil Tank	1	154702-002		46	Washer 4.37	4	025680-232	
18	Treadle Pedal	1	147893-002		47	Screw 4.5 x 16	4	031451-603	
19	Nut 4	2	021400-106						

* The details of included accessories are subject to change.
 * Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

* Les détails des accessoires inclus sont sujets à des changements.
 * Los detalles de los accesorios incluidos pueden variar.

Z. Accessories (2) / Zubehör (2)
Accessoires (2) / Accesorios (2)





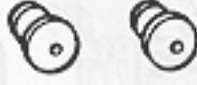


From the library of: Diamond Needle Corp

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
25	Cushion Base (Right)	1	148290-001		54-14	Spool Cushion	5	126863-000	
26	Cushion Base (Left)	1	148292-001		54-15	Spool Holder Supporter (A)	1	150188-001	Z-54
27	Screw 4.5 x 16	4	031451-603		54-16	Screw 5 x 10	1	007501-003	Cotton Stand
32-2	Table Sheet	1	149005-001		54-17	Nut 5	1	021500-103	Assembly 5THF
41-1	Cushion	1	147919-001		54-18	Screw 4.5 x 22	1	031452-203	150162-003
41-2	Cushion	3	147919-002		54-19-1	Spool Holder 2	1	150178-001	Z-54-19
42	Head Sheet	1	148303-001		54-19-2	Thread Hanger	2		Thread Hanger
54-1-1	Cotton Stand Base	1	150189-001	Z-54-1	54-19-3	Thread Bushing	2	142990-001	Assembly
54-1-2	Screw 6 x 7	2	150181-101	150139-001	54-20-1	Spool Holder 3	1	150176-001	147055-003
54-2	Screw 4.5 x 22	3	031452-203		54-20-2	Thread Hanger	3		Z-54-20
54-3	Pipe	2	150172-001		54-20-3	Thread Bushing	3	142990-001	Thread Hanger
54-4-1	Joint	1	150173-001	Z-54-4	54-21	Bolt 5 x 28	2	017502-803	Assembly
54-4-2	Screw 5 x 14	2	150202-001	150106-001	54-22-1	Thread Guide Holder	1	150185-001	Z-54-22
54-4-3	Nut 5	2	021500-103		54-22-2	Bolt 5 x 28	1	017502-803	Thread Guide
54-5	Cap	1			54-22-3	Nut 5	1	021500-103	Holder Assembly
54-6	Spool Holder 2	1	150178-001		54-23-1	Thread Guide Stopper Bar	1	142996-001	Z-54-23
54-7	Spool Holder	1	150176-001		54-23-2	Screw 4,76	1	013719-412	Thread Guide
54-8	Bolt 5 x 28	2	017502-803	Z-54	54-24	Thread Guide 5	1	142999-001	Stopper Bar
54-9	Spool Shaft (B)	5	150179-001	150162-003	54-25	Washer 5	4	025050-233	Assembly
54-10	Spring Washer 2 - 5	5	028050-243		57-1	Eye Guard For Overlock	1	150550-000	Z-57
54-11	Nut 5	5	021500-103		57-2	Screw 318 - 40 x 5	2	062660-512	Eye Guard
54-12	Spool Stand Base	5	150180-000		57-3	Washer 3	2	025030-232	Assembly
54-13	Spool Mat	5	150182-000						151017-001







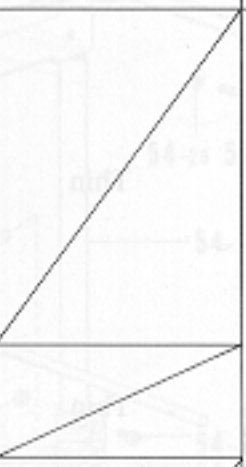
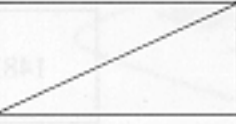
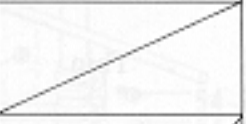

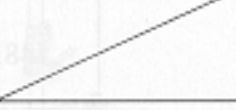
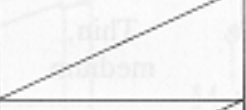
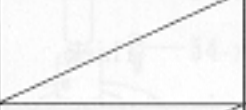



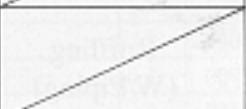
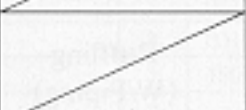
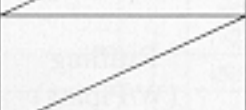
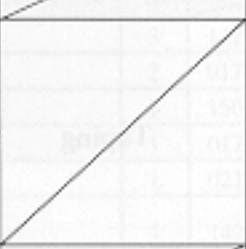

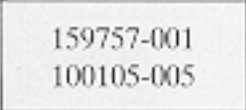
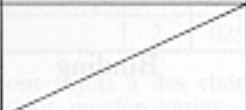
* The details of included accessories are subject to change.
* Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

* Les détails des accessoires inclus sont sujets à des changements.
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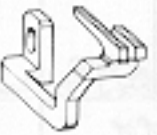

DIFFERENT PARTS LIST / ZUBEHÖRLISTE
 LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

Ref. No.	A-33	A-37	A-72	A-73	A-74
Sub Class	Front Cover Assembly 	Supporter for Front Cover Assembly 	Oil Cap 	Threading Diagram 	Screw 5.95 
061-2 -3 -4	Thin			148104-001	
062-3	Thin			148105-001	
063-3 -4 -5	Thin, medium		143196-001	148104-001	013760-612
064-5	Thin, medium			148105-001	
065-5	Thick				
067-4	Ruffling	148987-001	146444-001		
069-5	Ruffling				
071-6	Ruffling				
073-4	Ruffling (W/Piping)				
075-5	Ruffling (W/Piping)				
077-6	Ruffling (W/Piping)			148104-001	
081-3 -5	Taping				
083-5	Taping				
087-6	Denim		143196-001		013760-612
089-5	Binding	148989-001	147367-001		
092-6	Denim	148987-001	146444-001		



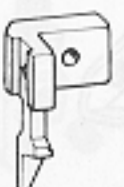




From the library of: Diamond Needle Corp

Ref. No.	A-92	A-94	C-20	C-21/C-22	C-34	C-35/C-36	D-19
Sub Class	Label 061-	Label 	Needle Clamp Assembly 	Needle DC x 1 DM x 13 	Needle Plate 	Chain Stitch Guide (F) Screw 2.38 	Presser Foot Lifter Lever 
061-2	146976-081	147943-001	146487-001	112297-011 140104-011	148280-001		
-3	146976-001				146498-001		
-4	146976-002				146499-001		
062-3	146976-004				146498-001		
063-3	146976-007	147943-001	146489-001	112297-014 140104-014	146501-001		148143-001
-4	146976-008				146502-001		
-5	146976-009				146503-001		
064-5	146976-012						
065-5	146976-013		146491-001	112297-016 140104-016	146504-001		
067-4	146976-019		146487-001		S01770-001		
069-5	146976-021		146489-001		S01773-001		
071-6	146976-023		146491-001		S01775-001		
073-4	146976-025		146487-001	112297-014 140104-014	S01770-001		M-6-8 149256-001
075-5	146976-027		146489-001		S01773-001		
077-6	146976-029	147943-001	146491-001		S01775-001		
081-3	146976-037		146489-001		146501-001		
-5	146976-039			146503-001			
083-5	146976-043		146491-001	112297-016 140104-016	146504-001		
087-6	146976-051			112297-018 140104-018	159770-001	159757-001 100105-005	
089-5	146976-069		146489-001	112297-014 140104-014	147369-001		
092-6	146976-090		146491-001	112297-018 140104-018	159770-001	159757-001 100105-005	

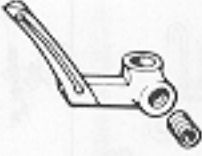






From the library of: Diamond Needle Corp

Ref. No.	D-34/D-35	D-36	D-37	D-39/D-40	E-38	E-39	E-40
	Tape Guide Screw 318-40x4	Presser Foot Assembly	Spring Plate	Trimming Knife Screw 3.18	Main Feed Dog	Differential Feed Dog	Chain Feed Dog
Sub Class							
061-2							
-3							
-4		148155-001					
062-3							
063-3					146567-001	146572-001	
-4		148150-101					146577-001
-5							
064-5							
065-5		148153-101			146568-001	146573-001	
067-4		148158-001					
069-5		148160-001			S01781-001	146575-001	
071-6		148161-001			S01782-001	146576-001	
073-4		148747-001			S01783-001		148189-001
075-5		148748-001			S01784-001	146575-001	
077-6		148749-001			S01785-001	146576-001	
081-3							
-5	146883-001 062660-412	148162-101			146567-001	146572-001	
083-5		149918-001			146568-001	146573-001	
087-6		148260-101	156448-001	148259-001 141542-001	146569-001	146574-001	146577-001
089-5		148263-101			146567-001	146572-001	
092-6		148260-101	156448-001	148259-001 141542-001	146569-001	146574-001	

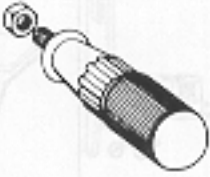

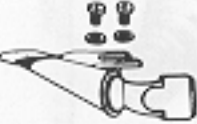

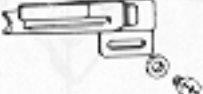


From the library of: Diamond Needle Corp

Ref. No.	F-8	F-9	F-26	F-27	F-28	F-29	G-12
Sub Class	Upper Knife 	Bolt 3.57 Screw 357-40x10 	Upper Knife Holder 	Screw 437-40x8 Screw 4.37 	Upper Knife Presser 	Upper Knife Presser Plate 	Over Looper Assembly 
061-2							
-3							
-4							
062-3							
063-3							
-4							
-5							
064-5							
065-5							
067-4							
069-5	148198-001	144075-001	144179-001	060680-812			148209-001
071-6							
073-4							
075-5							
077-6							
081-3							
-5							
083-5							
087-6							148217-001
089-5							148209-001
092-6	148342-001	062671-016	148345-001	102424-003	148343-001	148344-001	148217-001



From the library of: Diamond Needle Corp

Ref. No.	G-14	G-15	L-4	L-8	L-21	M-2-1/M-2-2	M-2-3/M-2-4
Sub Class	Over Looper 	Spreader 	Thread Tension Control Stud 	Spring 	Needle Thread Take-up 	Ruffling Attachment Assembly Screw 6.35x18 	Ruffler Guide Screw 357-40x6 
061-2 -3 -4	147934-001				144108-001		
062-3		147935-001			142201-001		
063-3 -4 -5	147934-001		110820-101 (Q'ty 4)		144108-001		
064-5		147935-001			142201-001		
065-5				144104-001			
067-4							
069-5							
071-6			110820-101 (Q'ty 2)				
073-4	147934-001		M-6-13 159574-001 (Q'ty 2)			146587-201 S01304-001	144793-000 060670-616
075-5							
077-6					144108-001		
081-3 -5							
083-5							
087-6	159686-001		110820-101 (Q'ty 4)	148851-001			
089-5	147934-001			144104-001			
092-6	159686-001			148851-001			

From the library of: Diamond Needle Corp

Ref. No.	M-2-5/M-2-6	M-5-1/M-5-2	M-5-3/M-5-4/M-5-6	M-5-5	M-7-1/M-7-2/M-7-3	M-7-4/M-7-5/M-7-6	M-6
Sub Class	Handle Nut 6.35 	Tape Winder Assembly Screw 4.5x20 	Wrapper Assembly Screw 357-40x5 Washer 3.5 	Cotton Stand 	Wrapper Assembly Washer Screw 357-40x5 	Tape Guide Washer 3.5 Screw 357-40x5 	Ruffler Interlocking Parts Assembly 
061-2							
-3							
-4							
062-3							
063-3							
-4							
-5							
064-5							
065-5							
067-4							
069-5							
071-6							
145809-001							
073-4	150556-002						149252-002
075-5		143767-002 101118-001	147440-000 062680-612 110735-002	181031-001			
077-6							
081-3							
-5							
083-5							
087-6							
089-5		143767-002 101118-001			147373-000 105161-004 062670-512	147377-001 025350-332 062670-512	
092-6							

From the library of: Diamond Needle Corp

Ref. No.	Z-1	Z-39/Z-40				
Sub Class	Needle DC x 1 DM x 13 	Trimming Knife Screw 3,18 				
061-2						
-3	112297-011					
-4	140104-011					
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148118-001	C- 1- 6		148217-001	G- 12- 2			J- 26		150188-001	Z- 54-15	
148120-000	C- 5		148224-001	H- 2		148783-001	G- 12- 1- 6		150189-001	Z- 54- 1- 1	
148121-000	C- 8		148225-001	H- 4			G- 12- 2- 6		150202-001	Z- 54- 4- 2	
148122-001	C- 9- 2		148226-001	H- 8		148813-001	D- 14- 3		150382-001	G- 1- 2- 2	
148123-001	C- 17		148227-000	H- 9		148838-001	E- 30		150550-000	Z- 57- 1	
148124-002	C- 23		148228-000	H- 10		148847-001	E- 31		150553-002	M- 2- 1-21	
148125-001	C- 30		148230-001	H- 1		148851-001	L- 8- 2		150556-002	M- 2- 6	
148126-001	C- 32		148232-001	H- 6		148857-001	C- 1- 2		150806-001	B- 2	
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